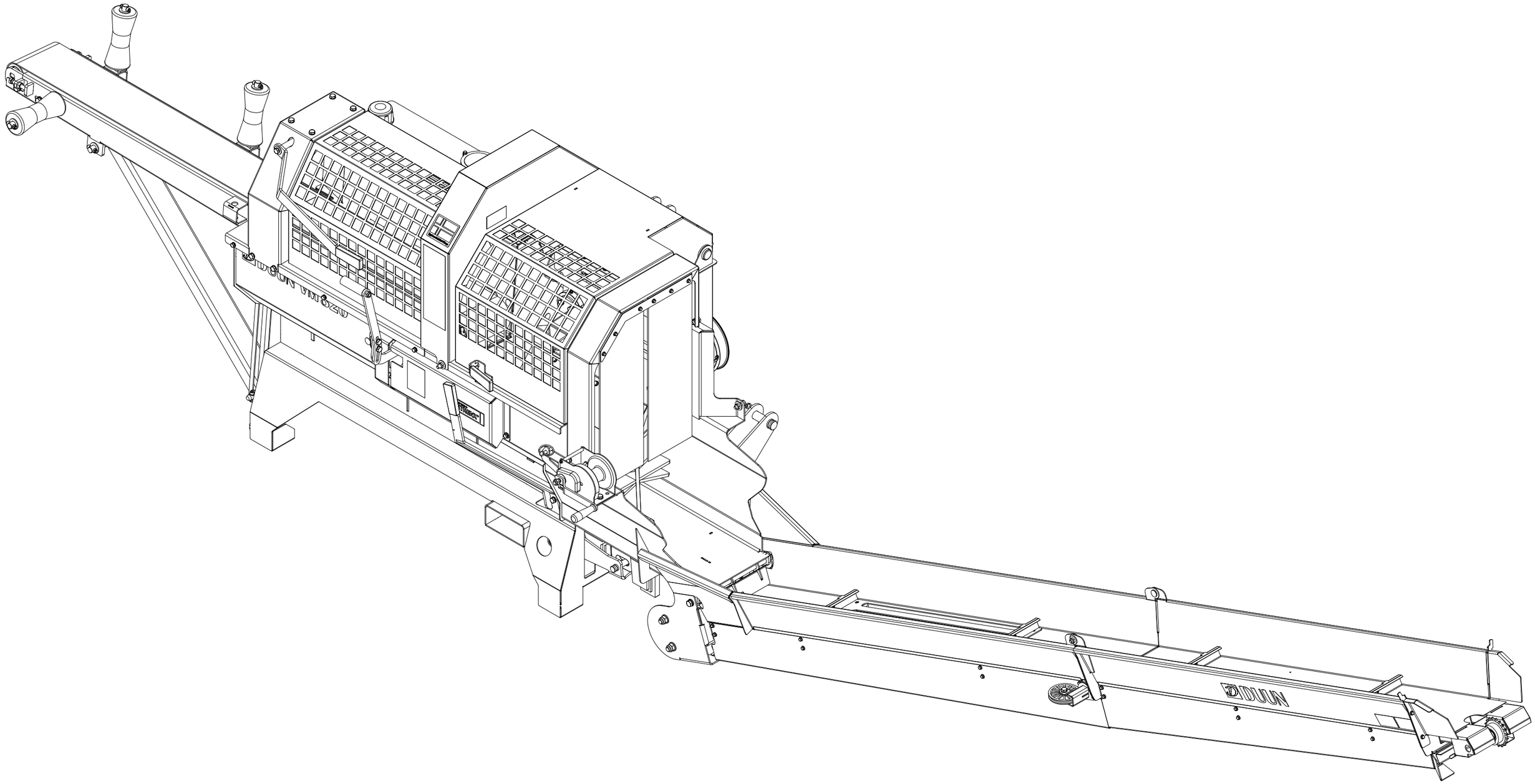
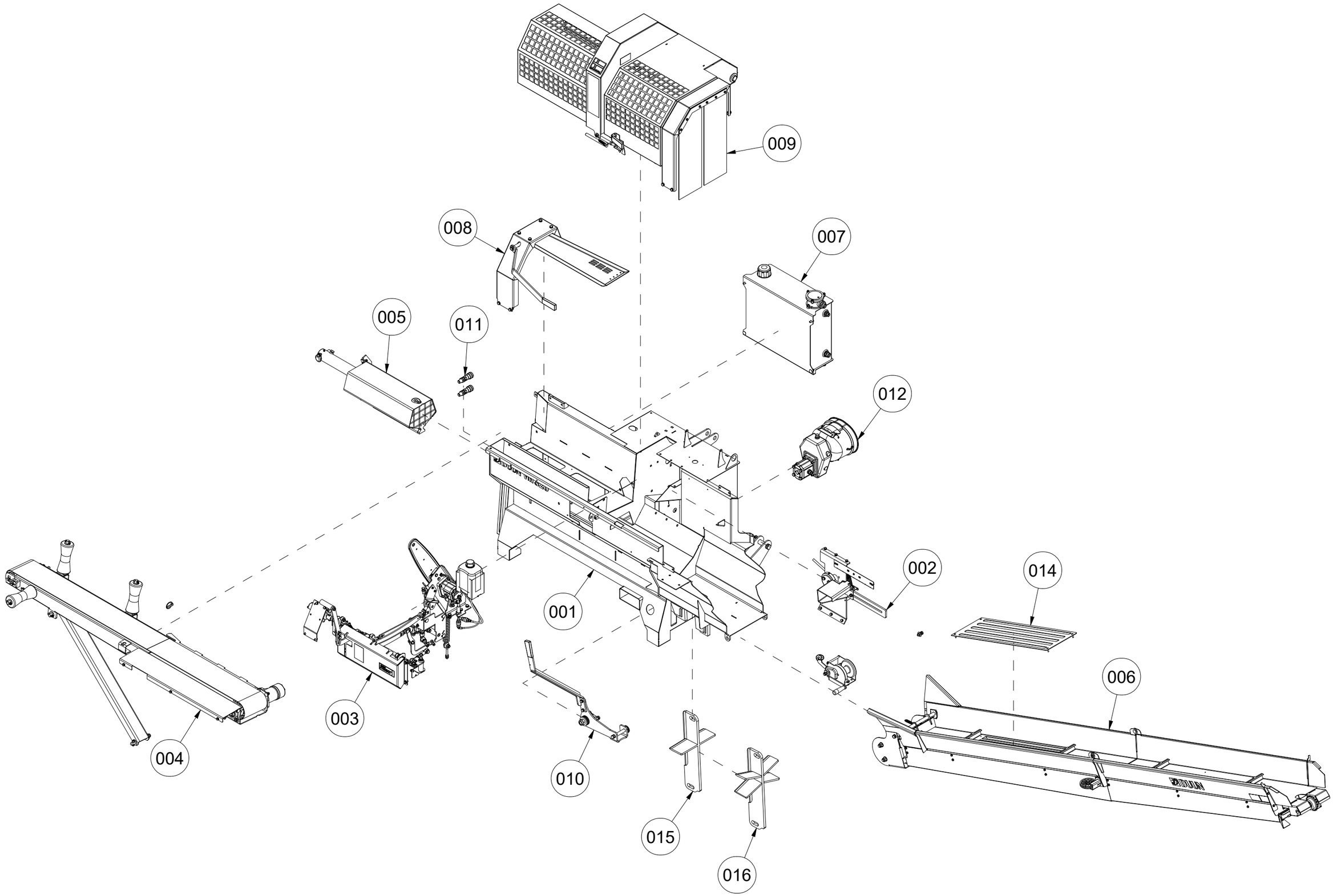
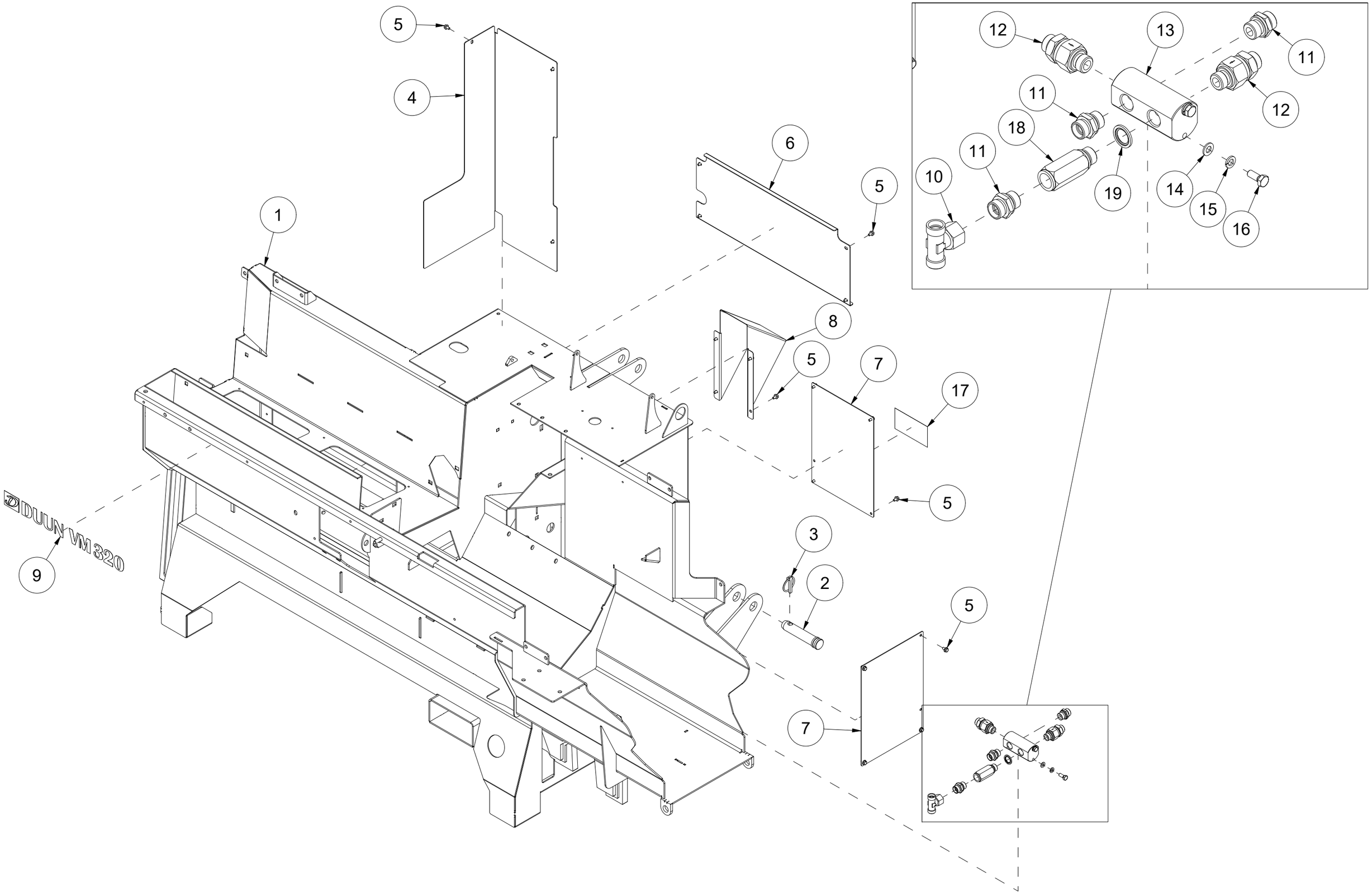
# VM320
# Spare parts catalogue

Duun Industrier as
7630 Åsen, Norway
www.duun.no



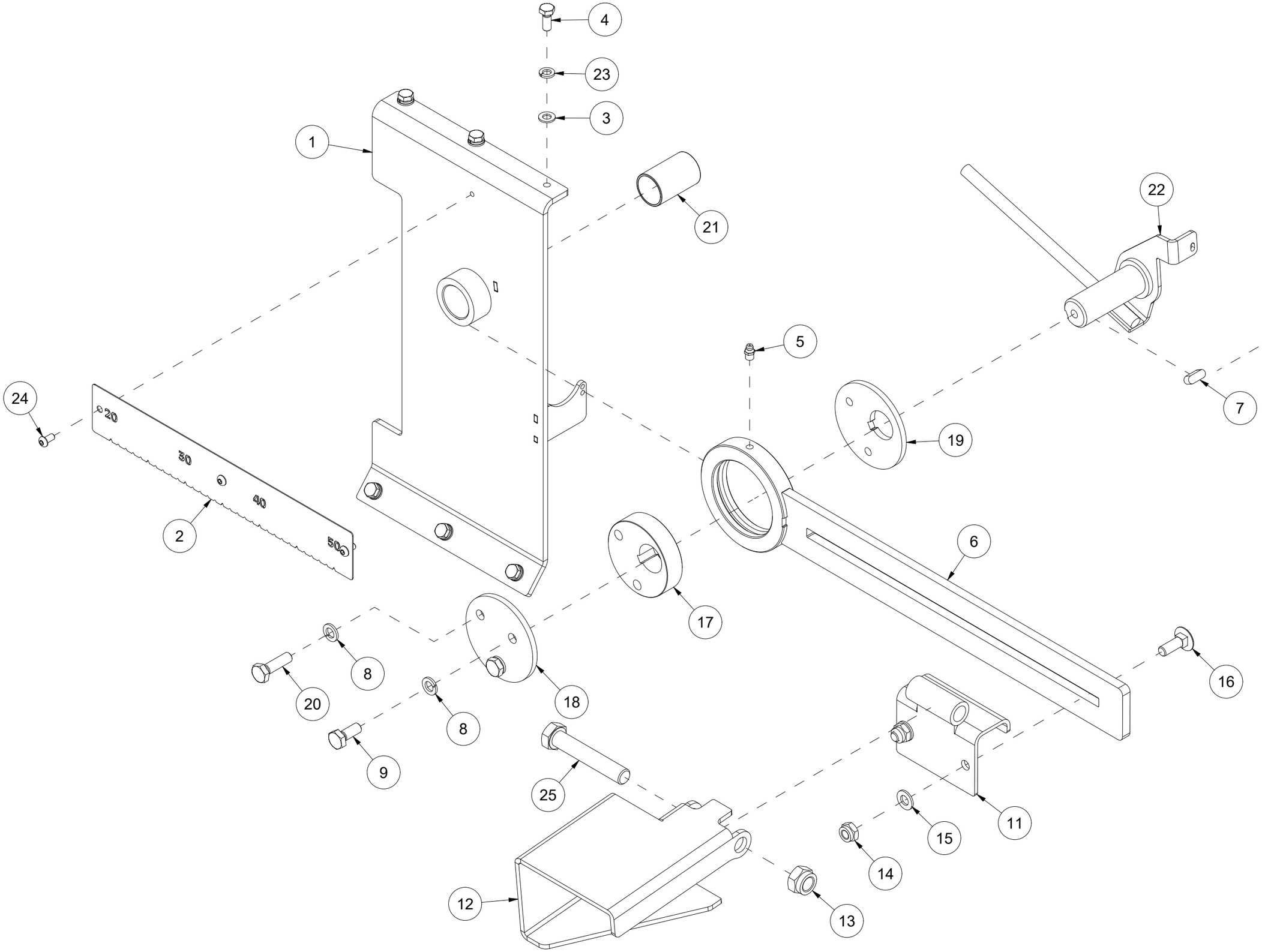

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# 001 Chassis VM320



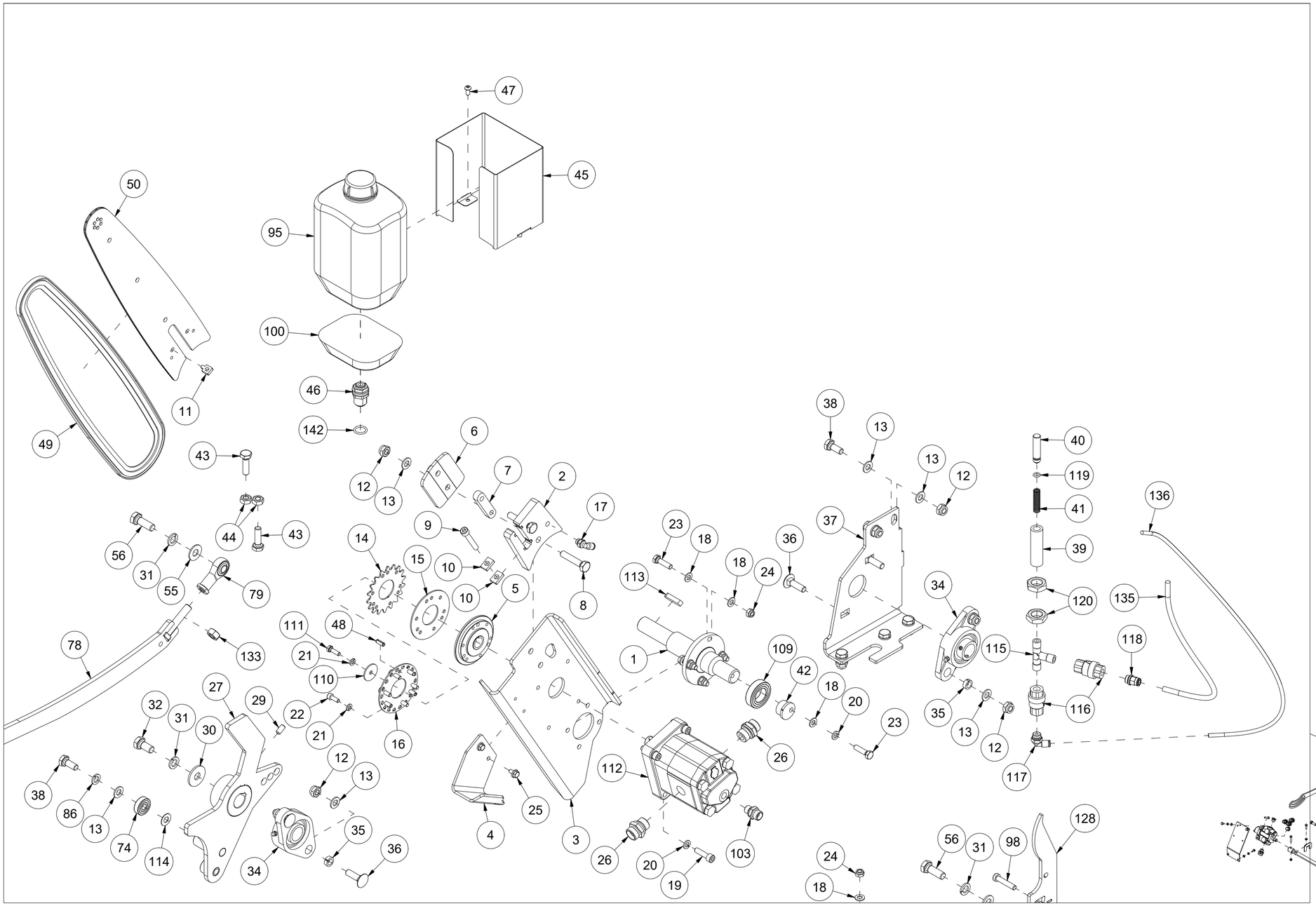
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| 1 | 1 | 41321001 | Chassis VM320 |
| 2 | 2 | 2551730 | Drawbar bolt cat. 2 Ø28x95 |
| 3 | 2 | 2556142 | Locking pin Ø10x40 |
| 4 | 1 | 41321070 | Cover |
| 5 | 19 | 2451196 | Hexagon screw with flange M6x10 ElZn 8.8 DIN 6921 |
| 6 | 1 | 41321071 | Cover |
| 7 | 2 | 41321085 | Cover |
| 8 | 1 | 41311121 | Funnel |
| 9 | 1 | 2935145 | Adhesive label VM320 |
| 10 | 1 | 2957775 | T--hexagon nipple EVTK 15L |
| 11 | 3 | 2957768 | Hexagon nipple GEK BSP 1/2" L15 ED |
| 12 | 2 | 2955295 | Non return valve 0,5 Bar |
| 13 | 1 | 41321074 | Manifold |
| 14 | 2 | 2531047 | Washer M8 ElZn DIN 125 |
| 15 | 2 | 2534047 | Spring washer M8 ElZn DIN 127 |
| 16 | 2 | 2422244 | Hexagon screw M8x20 ElZn 8.8 DIN 933 |
| 17 | 1 | 2935131 | Adhesive label 132x72 400 approx. |
| 18 | 1 | 41321128 | Non return valve |
| 19 | 1 | 41311237 | Copper gasket Ø21/26x1.5 |

# 002 Log stop VM320



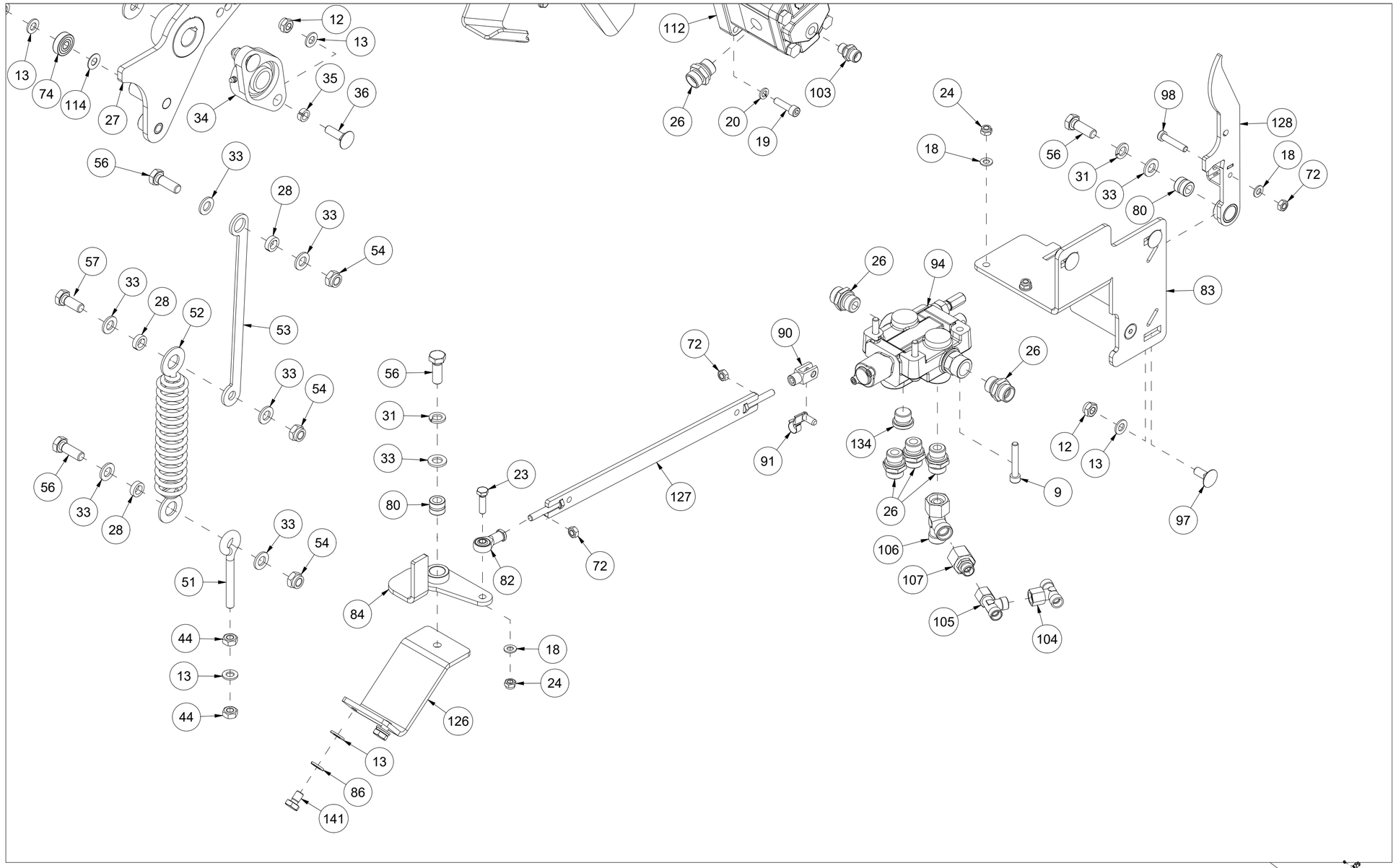
| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 1 | 41321006 | Bracket |
| 2 | 1 | 41311144 | Length indicator |
| 3 | 6 | 2531047 | Washer M8 ElZn DIN 125 |
| 4 | 6 | 2422244 | Hexagon screw M8x20 ElZn 8.8 DIN 933 |
| 5 | 1 | 2478407 | Grease nipple, straight M8 |
| 6 | 1 | 41311010 | Log stopper holder |
| 7 | 1 | 2115126 | Cotter 8x7 L22 St DIN 6885A |
| 8 | 3 | 2534060 | Spring washer  M10 ElZn DIN 127 |
| 9 | 1 | 2422297 | Hexagon screw M10x25 ElZn 8.8 DIN 933 |
| 10 | 1 | 2913030 | Extension spring Dt2,5 Dy25 L100 St |
| 11 | 1 | 41311140 | Bracket |
| 12 | 1 | 41311141 | Log stopper plate |
| 13 | 1 | 2483613 | Locking nut M16 ElZn DIN 985 |
| 14 | 2 | 2483610 | Locking nut M10 ElZn DIN 985 |
| 15 | 2 | 2531060 | Washer M10 ElZn DIN 125 |
| 16 | 2 | 2344331 | Locking screw M10x30 ElZn 8.8 DIN 603 |
| 17 | 1 | 41311166 | Eccentric |
| 18 | 1 | 41311167 | Striking-plate |
| 19 | 1 | 41311168 | Striking-plate |
| 20 | 2 | 2422301 | Hexagon screw M10x35 ElZn 8.8 DIN 933 |
| 21 | 1 | 2245230 | Plastic storage 30x34x52 |
| 22 | 1 | 41321097 | Arm |
| 23 | 6 | 2534047 | Spring washer  M8 ElZn DIN 127 |
| 24 | 3 | 2476197 | Unbraco button head screw M6x12 ElZn ISO 7380 |
| 25 | 1 | 2422501 | Hexagon screw M16x90 ElZn 8.8 DIN 931 |

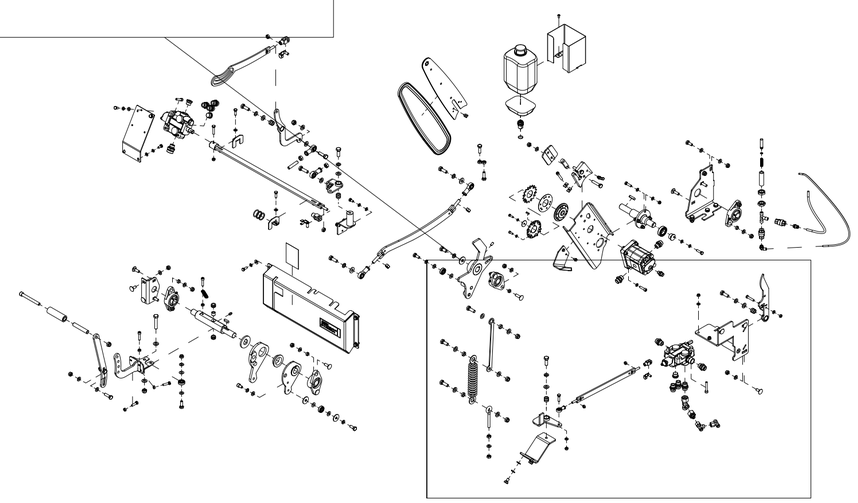
# 003 Saw (page 1) VM320



| Pos | Qty | Article no | Designation | Pos | Qty | Article no | Designation | Pos | Qty | Article no | Designation |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | 1 | 41311033 | Saw shaft movement | 57 | 1 | 2422348 | Hexagon screw M12x30 ElZn 8.8 DIN 933 | 113 | 1 | 2115131 | Cotter 8x7 L36 St DIN 6885A |
| 2 | 1 | 41311015 | Fixing block sword | 58 | 1 | 41321033 | Bracket | 114 | 4 | 41321104 | Washer Ø10.4/21.7x1 |
| 3 | 1 | 41311024 | Sword bracket | 59 | 1 | 41321007 | Shaft operation handle | 115 | 1 | 2957500 | Pipe coupling T-piece BSP 1/4"ut |
| 4 | 1 | 41311025 | Log stopper sliding plate | 60 | 1 | 41321032 | Shaft operation handle | 116 | 2 | 2955330 | Non-return valve ¼” |
| 5 | 1 | 41311156 | Drive wheel saw chain | 61 | 1 | 2422360 | Hexagon screw M12x65 ElZn 8.8 DIN 931 | 117 | 1 | 2957815 | Flash fittings 6mm 1/4" 90gr |
| 6 | 1 | 41121036 | Clamp plate | 62 | 2 | 41301090 | Sliding bearing | 118 | 1 | 2957818 | Flash fittings 8mm 1/4" straight |
| 7 | 1 | 41301095 | Wedge | 63 | 1 | 2478407 | Grease nipple, Straight M8 | 119 | 1 | 2233008 | O-ring 8,00x2,00 NBR 70 |
| 8 | 2 | 2425307 | Hexagon screw M10x50 ElZn 8.8 DIN 933 | 64 | 1 | 2245066 | Plastic handle | 120 | 2 | 2482615 | Hexagon nut, low M20x1,5 ElZn DIN 936 |
| 9 | 4 | 2477256 | Unbrako cylinder screw M8x50 ElZn DIN 912 | 65 | 1 | 2477366 | Unbrako cylinder scrue M12x110 ElZn DIN 912 | 121 | 1 | 2935147 | Adhesive label operation VM320 |
| 10 | 2 | 41201205 | Plate 13,5x20 Ø8,25 | 66 | 1 | 31181062 | Bushing | 122 | 1 | 41321107 | Arm |
| 11 | 1 | 41201206 | Tensioning tap | 67 | 4 | 2344331 | Locking screw M10x30 ElZn 8.8 DIN 603 | 123 | 1 | 41321108 | Strut |
| 12 | 23 | 2483610 | Locking nut M10 ElZn DIN 985 | 68 | 1 | 41321078 | Operation handle | 124 | 1 | 41321109 | Arm |
| 13 | 36 | 2531060 | Washer M10 ElZn DIN 125 | 69 | 1 | 41321037 | Operation cover | 125 | 1 | 41321110 | Strut |
| 14 | 1 | 41301003 | Middle drive wheel | 70 | 1 | 41321095 | Washer Ø25,5/60x6 | 126 | 1 | 41321105 | Bracket |
| 15 | 1 | 41301001 | Inner drive wheel | 71 | 1 | 2115128 | Cotter 8x7 L28 St DIN 6885A | 127 | 1 | 41321106 | Strut |
| 16 | 1 | 41301002 | Outer drive wheel | 72 | 7 | 2481609 | Hexagon nut M8 ElZn DIN 934 | 128 | 1 | 41321112 | Arm |
| 17 | 1 | 2957814 | Flash fittings 6mm 1/8" 90gr | 73 | 1 | 2422252 | Hexagon screw M8x40 ElZn 8.8 DIN 931 | 129 | 1 | 2473359 | Threaded pin M12x60 ElZn DIN 916 |
| 18 | 25 | 2531047 | Washer M8 ElZn DIN 125 | 74 | 3 | 2951126 | Ball bearing 6200 2RS 10x30x9 DIN 625 | 130 | 2 | 2422352 | Hexagon screw M12x40 ElZn 8.8 DIN 933 |
| 19 | 4 | 2477248 | Unbrako cylinder screw M8x30 ElZn DIN 912 | 75 | 1 | 23311032 | Plastic lining Ø39/48x15 | 131 | 2 | 2915131 | Fork head M10 |
| 20 | 16 | 2534047 | Spring washer M8 ElZn DIN 127 | 76 | 1 | 41321092 | Arm | 132 | 2 | 2915151 | Fork head bolt M10 |
| 21 | 7 | 2534039 | Spring washer M6 ElZn DIN 127 | 77 | 1 | 41321090 | Arm | 133 | 4 | 2481611 | Hexagon nut M12 ElZn DIN 934 |
| 22 | 6 | 2477200 | Unbrako cylinder screw M6x16 ElZn DIN 912 | 78 | 1 | 41321009 | Strut | 134 | 3 | 2957411 | Plug 1/2 w/Packing |
| 23 | 8 | 2422248 | Hexagon screw M8x30 ElZn 8.8 DIN 933 | 79 | 4 | 2915142 | Joint head M12 | 135 | 1 | 41321129 | Suction hose lubricating oil pump Ø8 L450 |
| 24 | 11 | 2483609 | Locking nut M8 ElZn DIN 985 | 80 | 4 | 41301089 | Sliding bearing | 136 | 1 | 41321130 | Pressure hose lubricating oil pump Ø6 L600 |
| 25 | 2 | 2451196 | Hexagon screw med flens M6x10 ElZn 8.8 DIN 6921 | 81 | 1 | 41321030 | Bracket | 137 | 1 | 41321139 | Sleeve |
| 26 | 10 | 2957768 | Hexagon nipple GEK BSP 1/2" L15 ED | 82 | 1 | 2915140 | Joint head M8 | 138 | 4 | 2422244 | Hexagon screw M8x20 ElZn 8.8 DIN 933 |
| 27 | 1 | 41321011 | Arm | 83 | 1 | 41321043 | Bracket | 139 | 4 | 2533051 | Body washer Ø8,4/20x2 ElZn |
| 28 | 3 | 41311076 | Washer Ø12,2/20x6 | 84 | 1 | 41321015 | Arm | 140 | 2 | 2422246 | Hexagon screw M8x25 ElZn 8.8 DIN 933 |
| 29 | 1 | 2473239 | Threaded pin, hollow M8x16 St DIN 916 | 85 | 1 | 2477290 | Unbrako cylinder screw M10x16 ElZn DIN 912 | 141 | 2 | 2422290 | Hexagon screw M10x16 ElZn 8.8 DIN 933 |
| 30 | 1 | 2533090 | Body washer M12 ElZn DIN 9021 | 86 | 5 | 2534060 | Spring washer M10 ElZn DIN 127 | 142 | 1 | 2233018 | O-ring 17,13x2,62 NBR 70 |
| 31 | 7 | 2534069 | Spring washer M12 ElZn DIN 127 | 87 | 2 | 2533065 | Body washer ø11/35x3 | | | | |
| 32 | 1 | 2422346 | Hexagon screw M12x25 ElZn 8.8 DIN 933 | 88 | 1 | 2422299 | Hexagon screw M10x30 ElZn 8.8 DIN 933 | | | | |
| 33 | 16 | 2531069 | Washer M12 ElZn DIN 125 | 89 | 2 | 41321098 | Bracket | | | | |
| 34 | 4 | 2954169 | Flange bearing UCFL 205 25mm | 90 | 1 | 2915130 | Fork head M8 | | | | |
| 35 | 8 | 41111067 | Bushing | 91 | 1 | 2915150 | Bolt to fork head M8 | | | | |
| 36 | 4 | 2344332 | Lock screw M10x35 ElZn 8.8 DIN 603 | 92 | 1 | 41321103 | Bracket | | | | |
| 37 | 1 | 41311034 | Sword holder bracket | 93 | 1 | 2955232 | Valve for splitters VM320 | | | | |
| 38 | 7 | 2422297 | Hexagon screw M10x25 ElZn 8.8 DIN 933 | 94 | 1 | 2955233 | Saw adjustment valve VM320 | | | | |
| 39 | 1 | 41201132 | Cylinder | 95 | 1 | 41311085 | 2,5 l Plastic container | | | | |
| 40 | 1 | 41201127 | Piston | 96 | 7 | 2422240 | Hexagon screw M8x16 ElZn 8.8 DIN 933 | | | | |
| 41 | 1 | 2912068 | Pressure spring Dt1,0 Di9,0 L45 St | 97 | 5 | 2344330 | Lock screw M10x25 ElZn 8.8 DIN 603 | | | | |
| 42 | 1 | 41201190 | Eccentric sleeve | 98 | 1 | 2478252 | Unbrako cylinder screw, low head M8x40 St 12.9 DIN 7984 | | | | |
| 43 | 4 | 2422301 | Hexagon screw M10x35 ElZn 8.8 DIN 933 | 99 | 5 | 2477250 | Unbrako cylinder screw M8x35 ElZn DIN 912 | | | | |
| 44 | 6 | 2481610 | Hexagon nut M10 ElZn DIN 934 | 100 | 1 | 41311002 | Saw chain oil | | | | |
| 45 | 1 | 41311084 | Chain oil tank holder | 101 | 1 | 41201374 | Tension spring Dt2,0 Dy15 L70 St Rød | | | | |
| 46 | 1 | 2957811 | Bulkhead penetration Ø8,0 | 102 | 1 | 2957762 | Hexagon nipple GEK BSP 1/2" L22 ED | | | | |
| 47 | 2 | 2476197 | Unbrako button head screw M6x12 ElZn ISO 7380 | 103 | 1 | 2957754 | Hexagon nipple GEK BSP 1/4" L10 ED | | | | |
| 48 | 3 | 2525203 | Tension sleeve 6x16 St DIN 1481 | 104 | 1 | 2957720 | T-hexagon nipple EVTK 10L | | | | |
| 49 | 1 | 2963132 | Saw chain 73 links 0.325" division | 105 | 1 | 2957721 | T-hexagon nipple EVLK 10L | | | | |
| 50 | 1 | 41321067 | Sword 0,325" L472 with nose wheel | 106 | 1 | 2957776 | T-hexagon nipple EVLK 15L | | | | |
| 51 | 1 | 2478314 | Eye bolt M10x80 | 107 | 1 | 2957510 | Transition L15-L10 | | | | |
| 52 | 1 | 2913041 | Extention spring Dt5,38 Dy41 L240 A2 | 108 | 1 | 2912082 | Extention spring Dt4,0 Di28,0 L35 St | | | | |
| 53 | 1 | 41321039 | Strut | 109 | 1 | 2951124 | Ball bearing 6005 2RS 25x47x12 DIN 625 | | | | |
| 54 | 7 | 2483611 | Locking nut M12 ElZn DIN 985 | 110 | 1 | 41201047 | Washer Ø6,5/30x2 | | | | |
| 55 | 2 | 2533069 | Body washer ø12,5/28x2 | 111 | 1 | 2422205 | Hexagon screw M6x20 ElZn 8.8 DIN 933 | | | | |
| 56 | 8 | 2422350 | Hexagon screw M12x35 ElZn 8.8 DIN 933 | 112 | 1 | 2955564 | Cog wheel motor GR2 8 ccm | | | | |

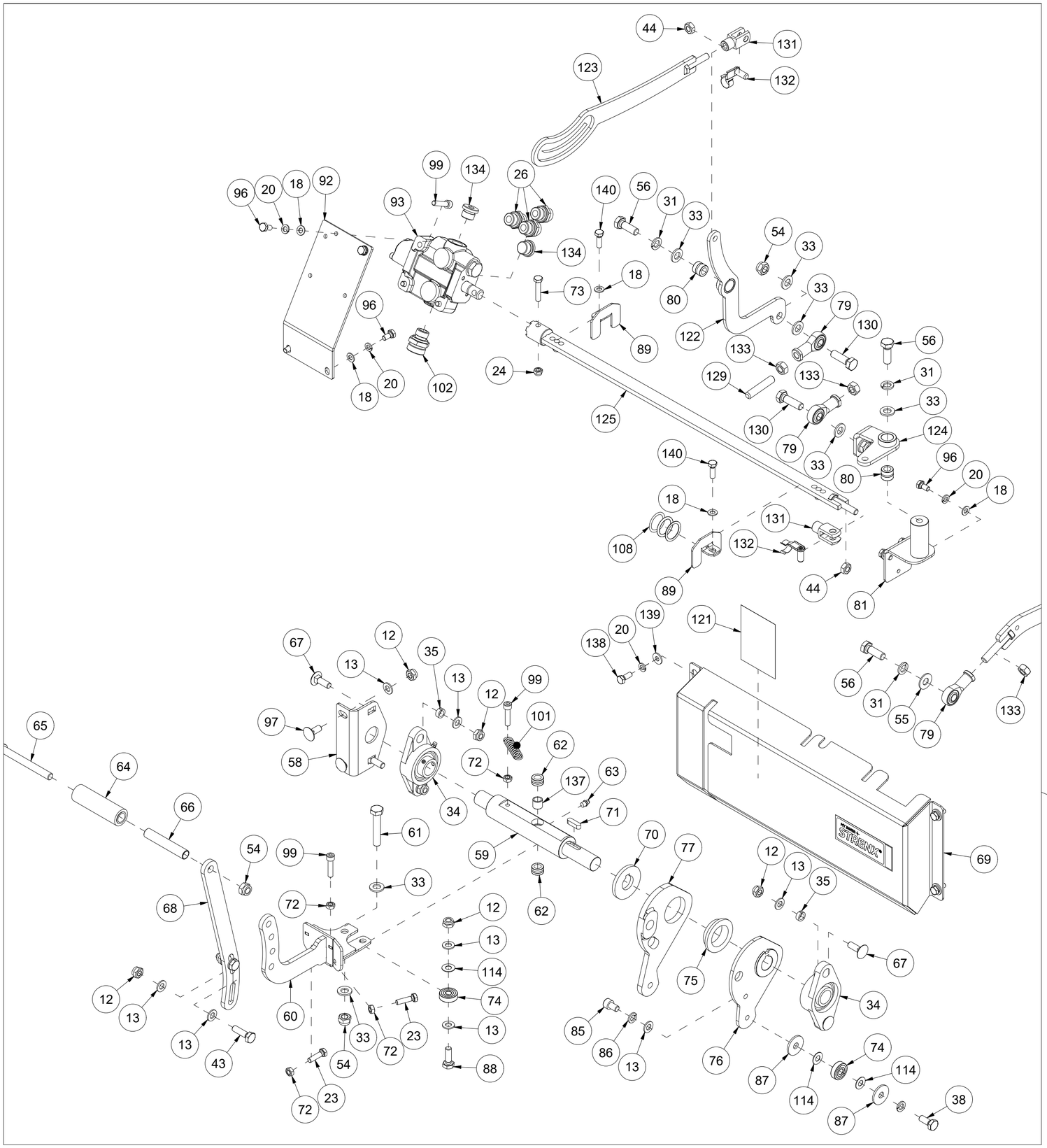
# 003 Saw (page 2) VM320

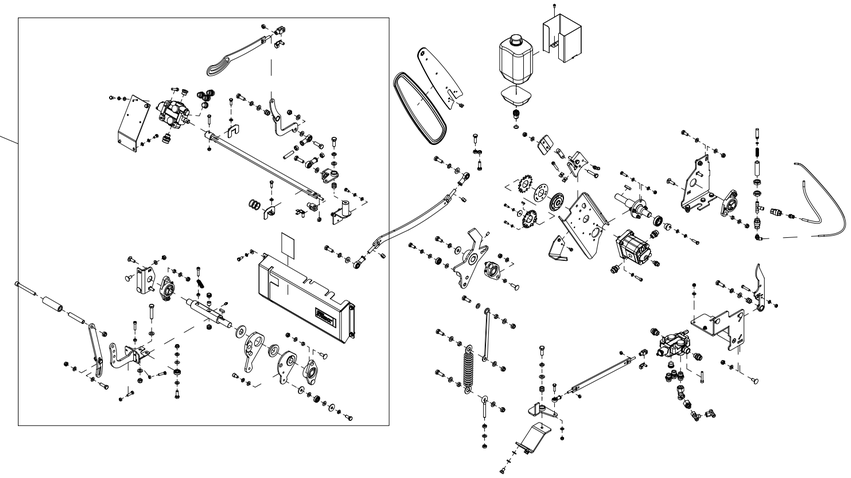


| Pos | Qty | Article no | Designation | Pos | Qty | Article no | Designation | Pos | Qty | Article no | Designation |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | 1 | 41311033 | Saw shaft movement | 57 | 1 | 2422348 | Hexagon screw M12x30 ElZn 8.8 DIN 933 | 113 | 1 | 2115131 | Cotter 8x7 L36 St DIN 6885A |
| 2 | 1 | 41311015 | Fixing block sword | 58 | 1 | 41321033 | Bracket | 114 | 4 | 41321104 | Washer Ø10.4/21.7x1 |
| 3 | 1 | 41311024 | Sword bracket | 59 | 1 | 41321007 | Shaft operation handle | 115 | 1 | 2957500 | Pipe coupling T-piece BSP 1/4"ext. |
| 4 | 1 | 41311025 | Log stopper sliding plate | 60 | 1 | 41321032 | Shaft operation handle | 116 | 2 | 2955330 | Non-return valve ¼” |
| 5 | 1 | 41311156 | Saw chain drive wheel | 61 | 1 | 2422360 | Hexagon screw M12x65 ElZn 8.8 DIN 931 | 117 | 1 | 2957815 | Flash fittings 6mm 1/4" 90gr |
| 6 | 1 | 41121036 | Clamp plate | 62 | 2 | 41301090 | Sliding bearing | 118 | 1 | 2957818 | Flash fittings 8mm 1/4" straight |
| 7 | 1 | 41301095 | Wedge | 63 | 1 | 2478407 | Grease nipple, Straight M8 | 119 | 1 | 2233008 | O-ring 8,00x2,00 NBR 70 |
| 8 | 2 | 2425307 | Hexagon screw M10x50 ElZn 8.8 DIN 933 | 64 | 1 | 2245066 | Plastic handle | 120 | 2 | 2482615 | Hexagon nut, low M20x1,5 ElZn DIN 936 |
| 9 | 4 | 2477256 | Unbrako cylinder screw M8x50 ElZn DIN 912 | 65 | 1 | 2477366 | Unbrako cylinder screw M12x110 ElZn DIN 912 | 121 | 1 | 2935147 | Adhesive label Operation VM320 |
| 10 | 2 | 41201205 | Plate 13,5x20 Ø8,25 | 66 | 1 | 31181062 | Bushing | 122 | 1 | 41321107 | Arm |
| 11 | 1 | 41201206 | Tensioning tap | 67 | 4 | 2344331 | Locking screw M10x30 ElZn 8.8 DIN 603 | 123 | 1 | 41321108 | Strut |
| 12 | 23 | 2483610 | Locking nut M10 ElZn DIN 985 | 68 | 1 | 41321078 | Operation handle | 124 | 1 | 41321109 | Arm |
| 13 | 36 | 2531060 | Washer M10 ElZn DIN 125 | 69 | 1 | 41321037 | Operation cover | 125 | 1 | 41321110 | Strut |
| 14 | 1 | 41301003 | Middle drive wheel | 70 | 1 | 41321095 | Washer Ø25,5/60x6 | 126 | 1 | 41321105 | Bracket |
| 15 | 1 | 41301001 | Inner drive wheel | 71 | 1 | 2115128 | Cotter 8x7 L28 St DIN 6885A | 127 | 1 | 41321106 | Strut |
| 16 | 1 | 41301002 | Outer drive wheel | 72 | 7 | 2481609 | Hexagon nut M8 ElZn DIN 934 | 128 | 1 | 41321112 | Arm |
| 17 | 1 | 2957814 | Flash fittings 6mm 1/8" 90gr | 73 | 1 | 2422252 | Hexagon screw M8x40 ElZn 8.8 DIN 931 | 129 | 1 | 2473359 | Threaded pin M12x60 ElZn DIN 916 |
| 18 | 25 | 2531047 | Washer M8 ElZn DIN 125 | 74 | 3 | 2951126 | Ball bearing 6200 2RS 10x30x9 DIN 625 | 130 | 2 | 2422352 | Hexagon screw M12x40 ElZn 8.8 DIN 933 |
| 19 | 4 | 2477248 | Unbrako cylinder screw M8x30 ElZn DIN 912 | 75 | 1 | 23311032 | Plastic lining Ø39/48x15 | 131 | 2 | 2915131 | Fork head M10 |
| 20 | 16 | 2534047 | Spring washer M8 ElZn DIN 127 | 76 | 1 | 41321092 | Arm | 132 | 2 | 2915151 | Fork head bolt M10 |
| 21 | 7 | 2534039 | Spring washer M6 ElZn DIN 127 | 77 | 1 | 41321090 | Arm | 133 | 4 | 2481611 | Hexagon nut M12 ElZn DIN 934 |
| 22 | 6 | 2477200 | Unbrako cylinder screw M6x16 ElZn DIN 912 | 78 | 1 | 41321009 | Strut | 134 | 3 | 2957411 | Plug 1/2 w/Packing |
| 23 | 8 | 2422248 | Hexagon screw M8x30 ElZn 8.8 DIN 933 | 79 | 4 | 2915142 | Joint head M12 | 135 | 1 | 41321129 | Suction hose lubricating oil pump Ø8 L450 |
| 24 | 11 | 2483609 | Locking nut M8 ElZn DIN 985 | 80 | 4 | 41301089 | Sliding bearing | 136 | 1 | 41321130 | Pressure hose lubricating oil pump Ø6 L600 |
| 25 | 2 | 2451196 | Hexagon screw with flange M6x10 ElZn 8.8 DIN 6921 | 81 | 1 | 41321030 | Bracket | 137 | 1 | 41321139 | Sleeve |
| 26 | 10 | 2957768 | Hexagon nipple GEK BSP 1/2" L15 ED | 82 | 1 | 2915140 | Joint head M8 | 138 | 4 | 2422244 | Hexagon screw M8x20 ElZn 8.8 DIN 933 |
| 27 | 1 | 41321011 | Arm | 83 | 1 | 41321043 | Bracket | 139 | 4 | 2533051 | Body washer Ø8,4/20x2 ElZn |
| 28 | 3 | 41311076 | Washer Ø12,2/20x6 | 84 | 1 | 41321015 | Arm | 140 | 2 | 2422246 | Hexagon screw M8x25 ElZn 8.8 DIN 933 |
| 29 | 1 | 2473239 | Threaded pin M8x16 St DIN 916 | 85 | 1 | 2477290 | Unbrako cylinder screw M10x16 ElZn DIN 912 | 141 | 2 | 2422290 | Hexagon screw M10x16 ElZn 8.8 DIN 933 |
| 30 | 1 | 2533090 | Body washer M12 ElZn DIN 9021 | 86 | 5 | 2534060 | Spring washer M10 ElZn DIN 127 | 142 | 1 | 2233018 | O-ring 17,13x2,62 NBR 70 |
| 31 | 7 | 2534069 | Spring washer M12 ElZn DIN 127 | 87 | 2 | 2533065 | Body washer ø11/35x3 | | | | |
| 32 | 1 | 2422346 | Hexagon screw M12x25 ElZn 8.8 DIN 933 | 88 | 1 | 2422299 | Hexagon screw M10x30 ElZn 8.8 DIN 933 | | | | |
| 33 | 16 | 2531069 | Washer M12 ElZn DIN 125 | 89 | 2 | 41321098 | Bracket | | | | |
| 34 | 4 | 2954169 | Flange bearing UCFL 205 25mm | 90 | 1 | 2915130 | Fork head M8 | | | | |
| 35 | 8 | 41111067 | Bushing | 91 | 1 | 2915150 | Bolt to fork head M8 | | | | |
| 36 | 4 | 2344332 | Lock screw M10x35 ElZn 8.8 DIN 603 | 92 | 1 | 41321103 | Bracket | | | | |
| 37 | 1 | 41311034 | Sword holder bracket | 93 | 1 | 2955232 | Valve for splitters VM320 | | | | |
| 38 | 7 | 2422297 | Hexagon screw M10x25 ElZn 8.8 DIN 933 | 94 | 1 | 2955233 | Saw adjustment valve VM320 | | | | |
| 39 | 1 | 41201132 | Cylinder | 95 | 1 | 41311085 | 2,5 l Plastic container | | | | |
| 40 | 1 | 41201127 | Piston | 96 | 7 | 2422240 | Hexagon screw M8x16 ElZn 8.8 DIN 933 | | | | |
| 41 | 1 | 2912068 | Pressure spring Dt1,0 Di9,0 L45 St | 97 | 5 | 2344330 | Lock screw M10x25 ElZn 8.8 DIN 603 | | | | |
| 42 | 1 | 41201190 | Eccentric sleeve | 98 | 1 | 2478252 | Unbrako cylinder screw, low head M8x40 St 12.9 DIN 7984 | | | | |
| 43 | 4 | 2422301 | Hexagon screw M10x35 ElZn 8.8 DIN 933 | 99 | 5 | 2477250 | Unbrako cylinder screw M8x35 ElZn DIN 912 | | | | |
| 44 | 6 | 2481610 | Hexagon nut M10 ElZn DIN 934 | 100 | 1 | 41311002 | Saw chain oil | | | | |
| 45 | 1 | 41311084 | Chain oil tank holder | 101 | 1 | 41201374 | Tension spring Dt2,0 Dy15 L70 St Rød | | | | |
| 46 | 1 | 2957811 | Bulkhead penetration Ø8,0 | 102 | 1 | 2957762 | Hexagon nipple GEK BSP 1/2" L22 ED | | | | |
| 47 | 2 | 2476197 | Unbrako button head screw M6x12 ElZn ISO 7380 | 103 | 1 | 2957754 | Hexagon nipple GEK BSP 1/4" L10 ED | | | | |
| 48 | 3 | 2525203 | Tension sleeve 6x16 St DIN 1481 | 104 | 1 | 2957720 | T-hexagon nipple EVTK 10L | | | | |
| 49 | 1 | 2963132 | Saw chain 73 links 0.325" division | 105 | 1 | 2957721 | T-hexagon nipple EVLK 10L | | | | |
| 50 | 1 | 41321067 | Sword 0,325" L472 with nose wheel | 106 | 1 | 2957776 | T-hexagon nipple EVLK 15L | | | | |
| 51 | 1 | 2478314 | Eye bolt M10x80 | 107 | 1 | 2957510 | Transition L15-L10 | | | | |
| 52 | 1 | 2913041 | Extention spring Dt5,38 Dy41 L240 A2 | 108 | 1 | 2912082 | Extention spring Dt4,0 Di28,0 L35 St | | | | |
| 53 | 1 | 41321039 | Strut | 109 | 1 | 2951124 | Ball bearing 6005 2RS 25x47x12 DIN 625 | | | | |
| 54 | 7 | 2483611 | Locking nut M12 ElZn DIN 985 | 110 | 1 | 41201047 | Washer Ø6,5/30x2 | | | | |
| 55 | 2 | 2533069 | Body washer ø12,5/28x2 | 111 | 1 | 2422205 | Hexagon screw M6x20 ElZn 8.8 DIN 933 | | | | |
| 56 | 8 | 2422350 | Hexagon screw M12x35 ElZn 8.8 DIN 933 | 112 | 1 | 2955564 | Cog wheel motor GR2 8 ccm | | | | |

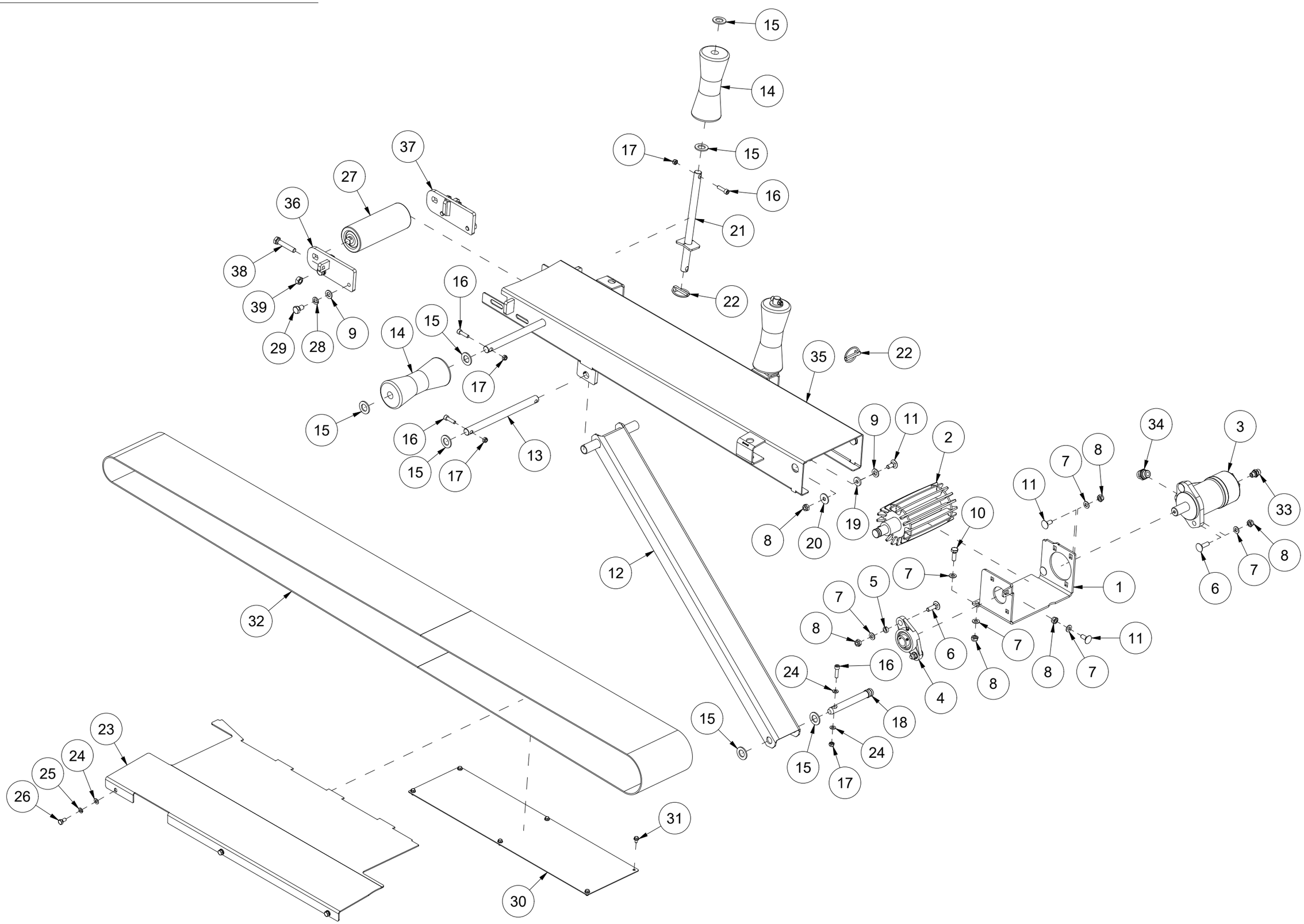
# 003 Saw (page 3) VM320



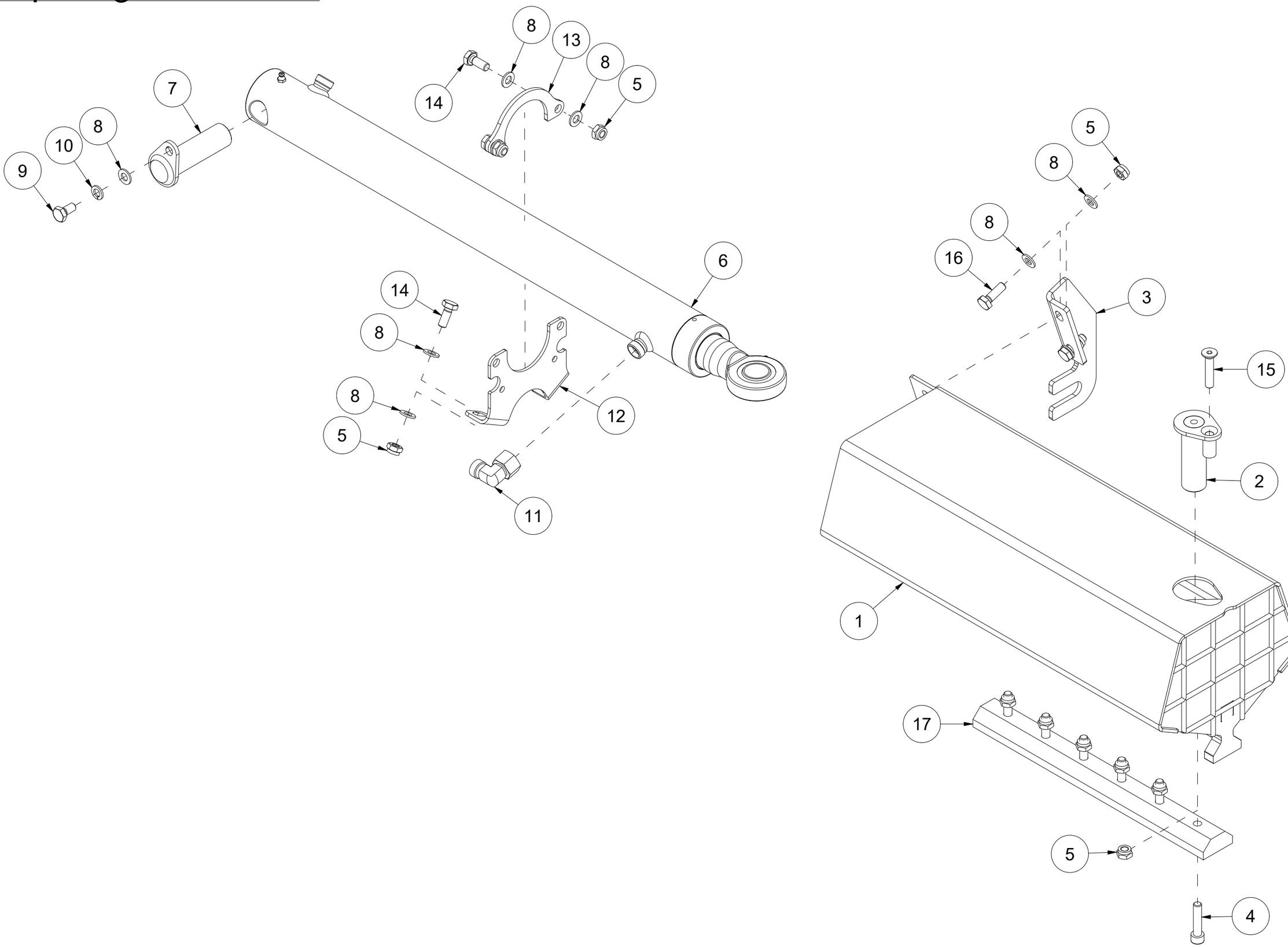
| Pos | Qty | Article no | Designation | Pos | Qty | Article no | Designation | Pos | Qty | Article no | Designation |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | 1 | 41311033 | Saw shaft movement | 57 | 1 | 2422348 | Hexagon screw M12x30 ElZn 8.8 DIN 933 | 113 | 1 | 2115131 | Cotter 8x7 L36 St DIN 6885A |
| 2 | 1 | 41311015 | Fixing block sword | 58 | 1 | 41321033 | Bracket | 114 | 4 | 41321104 | Washer Ø10.4/21.7x1 |
| 3 | 1 | 41311024 | Sword bracket | 59 | 1 | 41321007 | Shaft operation handle | 115 | 1 | 2957500 | Pipe coupling T-piece BSP 1/4"ext. |
| 4 | 1 | 41311025 | Log stopper sliding plate | 60 | 1 | 41321032 | Shaft operation handle | 116 | 2 | 2955330 | Non-return valve ¼” |
| 5 | 1 | 41311156 | Saw chain drive wheel | 61 | 1 | 2422360 | Hexagon screw M12x65 ElZn 8.8 DIN 931 | 117 | 1 | 2957815 | Flash fittings 6mm 1/4" 90gr |
| 6 | 1 | 41121036 | Clamp plate | 62 | 2 | 41301090 | Sliding bearing | 118 | 1 | 2957818 | Flash fittings 8mm 1/4" straight |
| 7 | 1 | 41301095 | Wedge | 63 | 1 | 2478407 | Grease nipple, Straight M8 | 119 | 1 | 2233008 | O-ring 8,00x2,00 NBR 70 |
| 8 | 2 | 2425307 | Hexagon screw M10x50 ElZn 8.8 DIN 933 | 64 | 1 | 2245066 | Plastic handle | 120 | 2 | 2482615 | Hexagon nut, low M20x1,5 ElZn DIN 936 |
| 9 | 4 | 2477256 | Unbraco cylinder screw M8x50 ElZn DIN 912 | 65 | 1 | 2477366 | Unbrako cylinder screw M12x110 ElZn DIN 912 | 121 | 1 | 2935147 | Adhesive label Operation VM320 |
| 10 | 2 | 41201205 | Plate 13,5x20 Ø8,25 | 66 | 1 | 31181062 | Bushing | 122 | 1 | 41321107 | Arm |
| 11 | 1 | 41201206 | Tensioning tap | 67 | 4 | 2344331 | Locking screw M10x30 ElZn 8.8 DIN 603 | 123 | 1 | 41321108 | Strut |
| 12 | 23 | 2483610 | Locking nut M10 ElZn DIN 985 | 68 | 1 | 41321078 | Operation handle | 124 | 1 | 41321109 | Arm |
| 13 | 36 | 2531060 | Washer M10 ElZn DIN 125 | 69 | 1 | 41321037 | Operation cover | 125 | 1 | 41321110 | Strut |
| 14 | 1 | 41301003 | Middle drive wheel | 70 | 1 | 41321095 | Washer Ø25,5/60x6 | 126 | 1 | 41321105 | Bracket |
| 15 | 1 | 41301001 | Inner drive wheel | 71 | 1 | 2115128 | Cotter 8x7 L28 St DIN 6885A | 127 | 1 | 41321106 | Strut |
| 16 | 1 | 41301002 | Outer drive wheel | 72 | 7 | 2481609 | Hexagon nut M8 ElZn DIN 934 | 128 | 1 | 41321112 | Arm |
| 17 | 1 | 2957814 | Flash fittings 6mm 1/8" 90gr | 73 | 1 | 2422252 | Hexagon screw M8x40 ElZn 8.8 DIN 931 | 129 | 1 | 2473359 | Threaded pin M12x60 ElZn DIN 916 |
| 18 | 25 | 2531047 | Washer M8 ElZn DIN 125 | 74 | 3 | 2951126 | Ball bearing 6200 2RS 10x30x9 DIN 625 | 130 | 2 | 2422352 | Hexagon screw M12x40 ElZn 8.8 DIN 933 |
| 19 | 4 | 2477248 | Unbrako cylinder screw M8x30 ElZn DIN 912 | 75 | 1 | 23311032 | Plastic lining Ø39/48x15 | 131 | 2 | 2915131 | Fork head M10 |
| 20 | 16 | 2534047 | Spring washer M8 ElZn DIN 127 | 76 | 1 | 41321092 | Arm | 132 | 2 | 2915151 | Fork head bolt M10 |
| 21 | 7 | 2534039 | Spring washer M6 ElZn DIN 127 | 77 | 1 | 41321090 | Arm | 133 | 4 | 2481611 | Hexagon nut M12 ElZn DIN 934 |
| 22 | 6 | 2477200 | Unbrako cylinder screw M6x16 ElZn DIN 912 | 78 | 1 | 41321009 | Strut | 134 | 3 | 2957411 | Plug 1/2 w/Packing |
| 23 | 8 | 2422248 | Hexagon screw M8x30 ElZn 8.8 DIN 933 | 79 | 4 | 2915142 | Joint head M12 | 135 | 1 | 41321129 | Suction hose lubricating oil pump Ø8 L450 |
| 24 | 11 | 2483609 | Locking nut M8 ElZn DIN 985 | 80 | 4 | 41301089 | Sliding bearing | 136 | 1 | 41321130 | Pressure hose lubricating oil pump Ø6 L600 |
| 25 | 2 | 2451196 | Hexagon screw with flange M6x10 ElZn 8.8 DIN 6921 | 81 | 1 | 41321030 | Bracket | 137 | 1 | 41321139 | Sleeve |
| 26 | 10 | 2957768 | Hexagon nipple GEK BSP 1/2" L15 ED | 82 | 1 | 2915140 | Joint head M8 | 138 | 4 | 2422244 | Hexagon screw M8x20 ElZn 8.8 DIN 933 |
| 27 | 1 | 41321011 | Arm | 83 | 1 | 41321043 | Bracket | 139 | 4 | 2533051 | Body washer Ø8,4/20x2 ElZn |
| 28 | 3 | 41311076 | Washer Ø12,2/20x6 | 84 | 1 | 41321015 | Arm | 140 | 2 | 2422246 | Hexagon screw M8x25 ElZn 8.8 DIN 933 |
| 29 | 1 | 2473239 | Threaded pin M8x16 St DIN 916 | 85 | 1 | 2477290 | Unbrako cylinder screw M10x16 ElZn DIN 912 | 141 | 2 | 2422290 | Hexagon screw M10x16 ElZn 8.8 DIN 933 |
| 30 | 1 | 2533090 | Body washer M12 ElZn DIN 9021 | 86 | 5 | 2534060 | Spring washer M10 ElZn DIN 127 | 142 | 1 | 2233018 | O-ring 17,13x2,62 NBR 70 |
| 31 | 7 | 2534069 | Spring washer M12 ElZn DIN 127 | 87 | 2 | 2533065 | Body washer ø11/35x3 | | | | |
| 32 | 1 | 2422346 | Hexagon screw M12x25 ElZn 8.8 DIN 933 | 88 | 1 | 2422299 | Hexagon screw M10x30 ElZn 8.8 DIN 933 | | | | |
| 33 | 16 | 2531069 | Washer M12 ElZn DIN 125 | 89 | 2 | 41321098 | Bracket | | | | |
| 34 | 4 | 2954169 | Flange bearing UCFL 205 25mm | 90 | 1 | 2915130 | Fork head M8 | | | | |
| 35 | 8 | 41111067 | Bushing | 91 | 1 | 2915150 | Bolt to fork head M8 | | | | |
| 36 | 4 | 2344332 | Lock screw M10x35 ElZn 8.8 DIN 603 | 92 | 1 | 41321103 | Bracket | | | | |
| 37 | 1 | 41311034 | Sword holder bracket | 93 | 1 | 2955232 | Valve for splitters VM320 | | | | |
| 38 | 7 | 2422297 | Hexagon screw M10x25 ElZn 8.8 DIN 933 | 94 | 1 | 2955233 | Saw adjustment valve VM320 | | | | |
| 39 | 1 | 41201132 | Cylinder | 95 | 1 | 41311085 | 2,5 l Plastic container | | | | |
| 40 | 1 | 41201127 | Piston | 96 | 7 | 2422240 | Hexagon screw M8x16 ElZn 8.8 DIN 933 | | | | |
| 41 | 1 | 2912068 | Pressure spring Dt1,0 Di9,0 L45 St | 97 | 5 | 2344330 | Lock screw M10x25 ElZn 8.8 DIN 603 | | | | |
| 42 | 1 | 41201190 | Eccentric sleeve | 98 | 1 | 2478252 | Unbrako cylinder screw, low head M8x40 St 12.9 DIN 7984 | | | | |
| 43 | 4 | 2422301 | Hexagon screw M10x35 ElZn 8.8 DIN 933 | 99 | 5 | 2477250 | Unbrako cylinder screw M8x35 ElZn DIN 912 | | | | |
| 44 | 6 | 2481610 | Hexagon nut M10 ElZn DIN 934 | 100 | 1 | 41311002 | Saw chain oil | | | | |
| 45 | 1 | 41311084 | Chain oil tank holder | 101 | 1 | 41201374 | Tension spring Dt2,0 Dy15 L70 St Rød | | | | |
| 46 | 1 | 2957811 | Bulkhead penetration Ø8,0 | 102 | 1 | 2957762 | Hexagon nipple GEK BSP 1/2" L22 ED | | | | |
| 47 | 2 | 2476197 | Unbrako button head screw M6x12 ElZn ISO 7380 | 103 | 1 | 2957754 | Hexagon nipple GEK BSP 1/4" L10 ED | | | | |
| 48 | 3 | 2525203 | Tension sleeve 6x16 St DIN 1481 | 104 | 1 | 2957720 | T-hexagon nipple EVTK 10L | | | | |
| 49 | 1 | 2963132 | Saw chain 73 links 0.325" division | 105 | 1 | 2957721 | T-hexagon nipple EVLK 10L | | | | |
| 50 | 1 | 41321067 | Sword 0,325" L472 with nose wheel | 106 | 1 | 2957776 | T-hexagon nipple EVLK 15L | | | | |
| 51 | 1 | 2478314 | Eye bolt M10x80 | 107 | 1 | 2957510 | Transition L15-L10 | | | | |
| 52 | 1 | 2913041 | Extention spring Dt5,38 Dy41 L240 A2 | 108 | 1 | 2912082 | Extention spring Dt4,0 Di28,0 L35 St | | | | |
| 53 | 1 | 41321039 | Strut | 109 | 1 | 2951124 | Ball bearing 6005 2RS 25x47x12 DIN 625 | | | | |
| 54 | 7 | 2483611 | Locking nut M12 ElZn DIN 985 | 110 | 1 | 41201047 | Washer Ø6,5/30x2 | | | | |
| 55 | 2 | 2533069 | Body washer ø12,5/28x2 | 111 | 1 | 2422205 | Hexagon screw M6x20 ElZn 8.8 DIN 933 | | | | |
| 56 | 8 | 2422350 | Hexagon screw M12x35 ElZn 8.8 DIN 933 | 112 | 1 | 2955564 | Cog wheel motor GR2 8 ccm | | | | |

# 004 Innmaterbord VM320



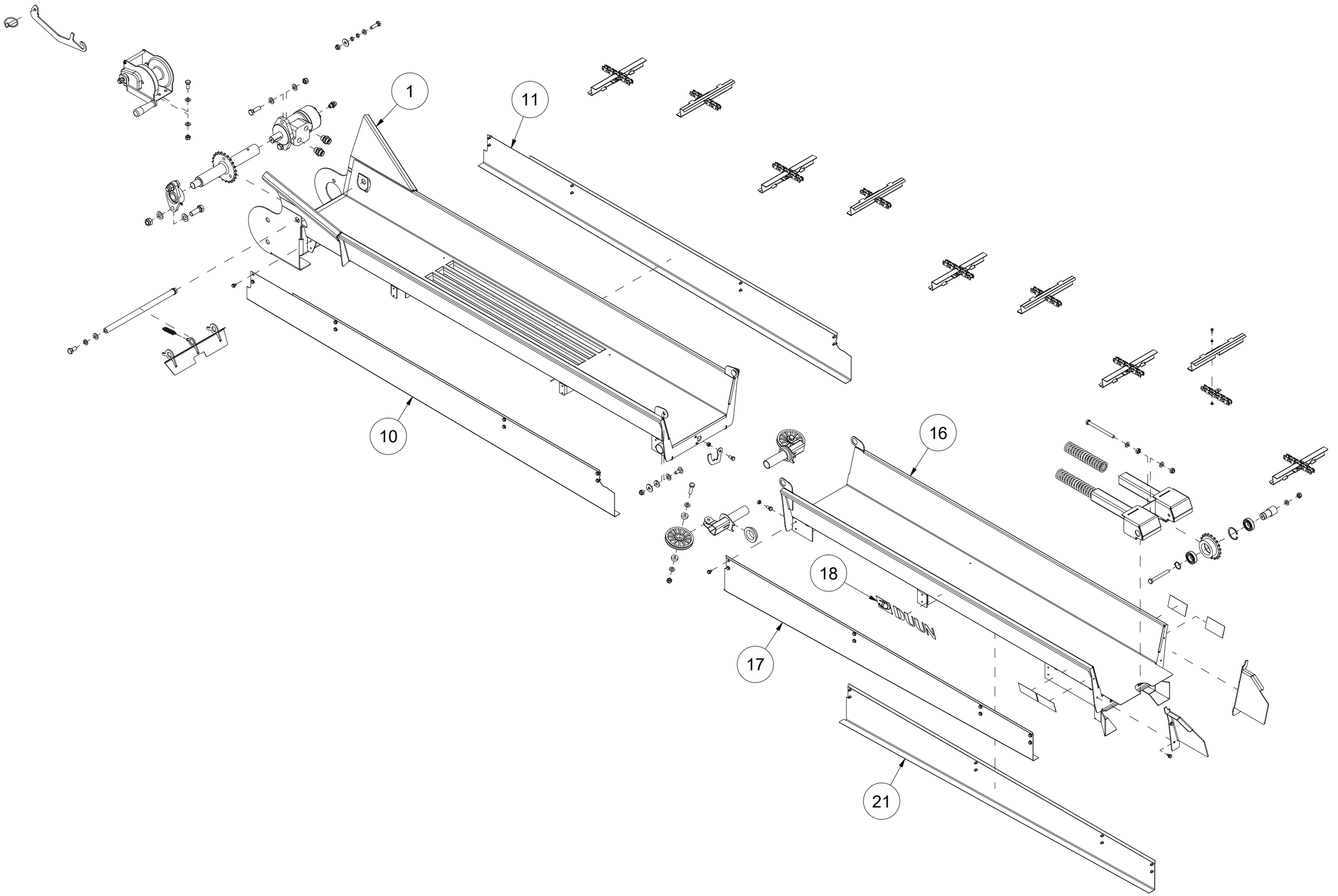
| Pos | Ant | Artikkelnr | Beskrivelse |
|---|---|---|---|
| 1 | 1 | 41311031 | Brakett |
| 2 | 1 | 41311045 | Drivhjul |
| 3 | 1 | 2955513 | Hydraulikkmotor 315 ccm |
| 4 | 1 | 2954169 | Flenslager UCFL 205 25mm |
| 5 | 2 | 41111067 | Foring |
| 6 | 4 | 2344332 | Låseskrue M10x35 ElZn 8.8 DIN 603 |
| 7 | 9 | 2531060 | Underlagsskive M10 ElZn DIN 125 |
| 8 | 10 | 2483610 | Lockingmutter M10 ElZn DIN 985 |
| 9 | 6 | 2531069 | Underlagsskive M12 ElZn DIN 125 |
| 10 | 1 | 2422299 | Sekskantskrue M10x30 ElZn 8.8 DIN 933 |
| 11 | 5 | 2344330 | Låseskrue M10x25 ElZn 8.8 DIN 603 |
| 12 | 1 | 41321055 | Kanal |
| 13 | 1 | 41311082 | Aksel |
| 14 | 3 | 2245031 | Støtterull Ø60/84xL200 |
| 15 | 10 | 2531086 | Underlagsskive M20 ElZn DIN 125 |
| 16 | 6 | 2477248 | Unbrako sylinderskrue M8x30 ElZn DIN 912 |
| 17 | 6 | 2483609 | Lockingmutter M8 ElZn DIN 985 |
| 18 | 1 | 2526323 | Toppstagbolt kat. 1 Ø19x121 |
| 19 | 2 | 41151031 | Lagerskive |
| 20 | 2 | 2533060 | Karosseriskive M10 ElZn DIN 9021 |
| 21 | 2 | 41201088 | Rullholder |
| 22 | 3 | 2556142 | Orepinne Ø10x40 |
| 23 | 1 | 41321028 | Maskinbord |
| 24 | 5 | 2531047 | Underlagsskive M8 ElZn DIN 125 |
| 25 | 3 | 2534047 | Fjærskive M8 ElZn DIN 127 |
| 26 | 3 | 2422240 | Sekskantskrue M8x16 ElZn 8.8 DIN 933 |
| 27 | 1 | 2954326 | Rull med lager Ø76x200 |
| 28 | 4 | 2534069 | Fjærskive M12 ElZn DIN 127 |
| 29 | 4 | 2422344 | Sekskantskrue M12x20 ElZn 8.8 DIN 933 |
| 30 | 1 | 41321087 | Luke |
| 31 | 6 | 2451196 | Sekskantskrue med flens M6x10 ElZn 8.8 DIN 6921 |
| 32 | 1 | 2222118 | Bånd Grip Top B190 L4322 |
| 33 | 1 | 2957754 | Ansatsnippel GEK BSP 1/4" L10 ED |
| 34 | 2 | 2957768 | Ansatsnippel GEK BSP 1/2" L15 ED |
| 35 | 1 | 41321144 | Innmaterbord |
| 36 | 1 | 41321142 | Brakett |
| 37 | 1 | 41321143 | Brakett Høyre |
| 38 | 2 | 2425360 | Sekskantskrue M12x65 ElZn 8.8 DIN 933 |
| 39 | 2 | 2481611 | Sekskantmutter M12 ElZn DIN 934 |

# 005 Splitting ram VM320



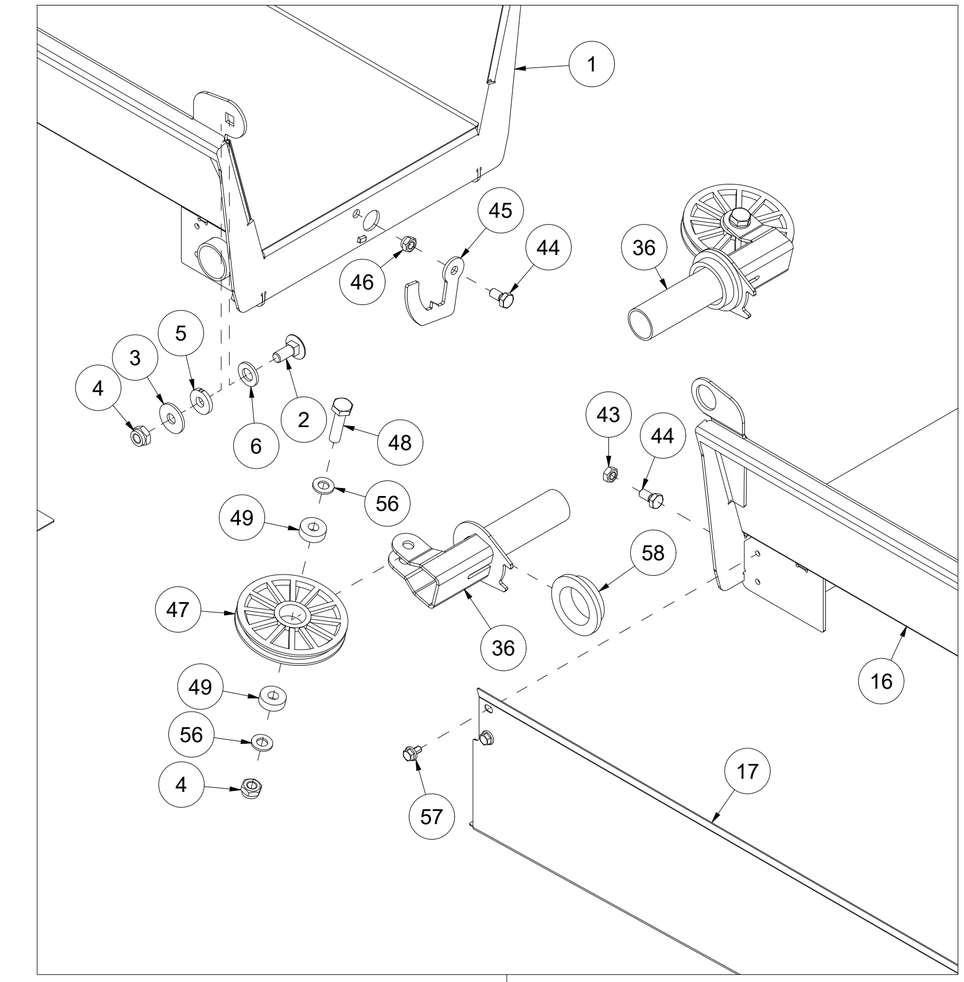
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|---|---|---|---|
| 1 | 1 | 41321002 | Splitter piston |
| 2 | 1 | 41321045 | Bolt |
| 3 | 1 | 41321018 | Bracket |
| 4 | 6 | 2471305 | Unbraco cylinder screw M10x45 St 12.9 DIN 912 |
| 5 | 12 | 2483610 | Locking nut M10 ElZn DIN 985 |
| 6 | 1 | 2955369 | Cylinder Ø60/45 SL567 |
| 7 | 1 | 41321073 | Bolt |
| 8 | 13 | 2531060 | Washer M10 ElZn DIN 125 |
| 9 | 1 | 2422295 | Hexagon screw M10x20 ElZn 8.8 DIN 933 |
| 10 | 1 | 2534060 | Spring washer M10 ElZn DIN 127 |
| 11 | 1 | 2957771 | Swivel nipple 90` EVWK 15L |
| 12 | 1 | 41321075 | Bracket |
| 13 | 1 | 41321076 | Plate |
| 14 | 4 | 2422297 | Hexagon screw M10x25 ElZn 8.8 DIN 933 |
| 15 | 1 | 2472307 | Countersink head screw M10x50 St 10.9 DIN 7991 |
| 16 | 2 | 2422299 | Hexagon screw M10x30 ElZn 8.8 DIN 933 |
| 17 | 1 | 41321111 | Slide |

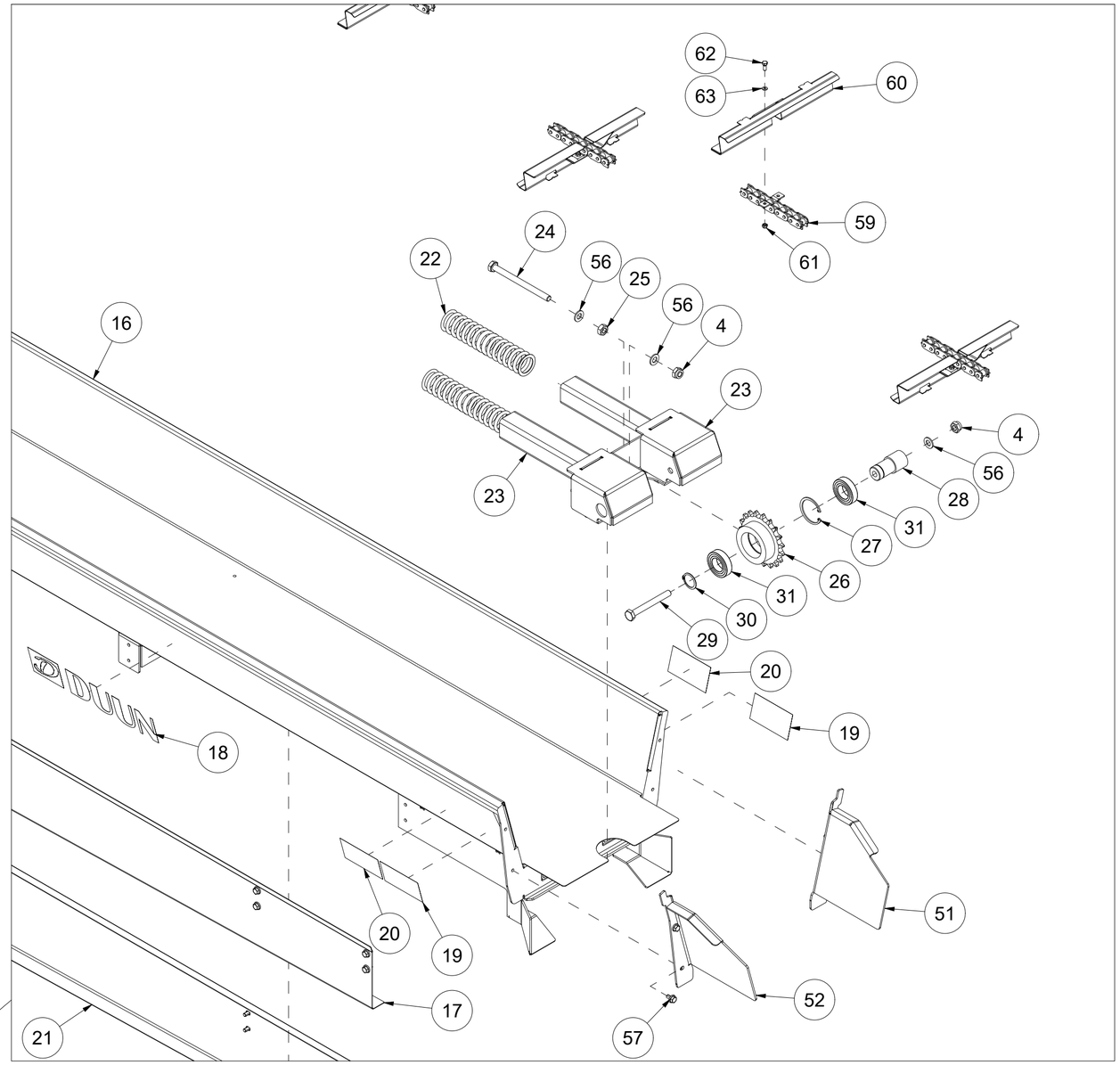
# 006 Conveyor (page 1) VM320

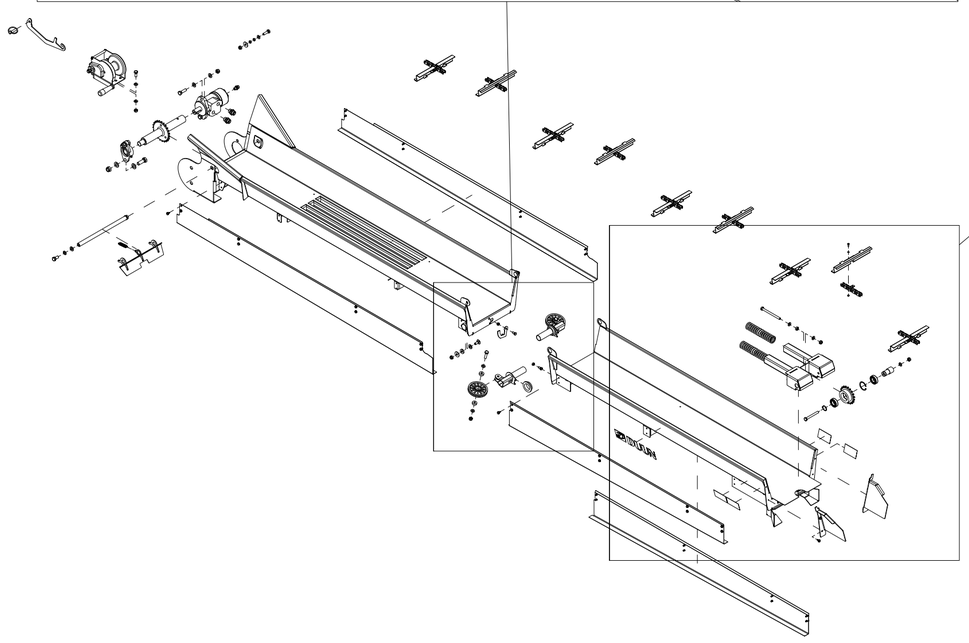


| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 1 | 41321046 | Transport conveyor lower |
| 2 | 2 | 2344330 | Locking screw M10x25 ElZn 8.8 DIN 603 |
| 3 | 3 | 2533060 | Body washer M10 ElZn DIN 9021 |
| 4 | 10 | 2483610 | Locking nut M10 ElZn DIN 985 |
| 5 | 2 | 41151031 | Bearing washer |
| 6 | 8 | 2531069 | Washer M12 ElZn DIN 125 |
| 7 | 1 | 2954169 | Flange bearing UCFL 205 25mm |
| 8 | 1 | 2955513 | Hydraulic motor 315 ccm |
| 9 | 1 | 41321060 | Chain wheel shaft |
| 10 | 1 | 41321063 | Conveyor lower left side cover |
| 11 | 1 | 41321064 | Conveyor lower right side cover |
| 12 | 4 | 2531078 | Washer M16 ElZn DIN 125 |
| 13 | 2 | 2422491 | Hexagon screw M16x45 ElZn 8.8 DIN 933 |
| 14 | 2 | 2483611 | Locking nut M12 ElZn DIN 985 |
| 15 | 2 | 2422352 | Hexagon screw M12x40 ElZn 8.8 DIN 933 |
| 16 | 1 | 41321047 | Upper conveyor |
| 17 | 1 | 41321056 | Conveyor upper left side cover |
| 18 | 1 | 2935071 | Adhesive label Duun H60 |
| 19 | 2 | 2935034 | Adhesive label 90x48 Hanging ribbon |
| 20 | 2 | 2935088 | Adhesive label 90x48 Hand pinching hazard |
| 21 | 1 | 41321057 | Conveyor upper right side cover |
| 22 | 2 | 2912085 | Pressure spring Dt5,5 Di29 L200 St |
| 23 | 1 | 41321051 | Chain tensioner |
| 24 | 1 | 2422319 | Hexagon screw M10x130 ElZn 8.8 DIN 931 |
| 25 | 1 | 2481610 | Hexagon nut M10 ElZn DIN 934 |
| 26 | 1 | 41321052 | Chain wheel 5/8" Z19 Ø47,0 |
| 27 | 1 | 2553247 | Seeger ring I 47x2,0 DIN 472 |
| 28 | 1 | 41201082 | Shaft |
| 29 | 1 | 2422315 | Hexagon screw M10x90 ElZn 8.8 DIN 931 |
| 30 | 1 | 2553125 | Seeger ring A 25x1,2 DIN 471 |
| 31 | 2 | 2951124 | Ball bearing 6005 2RS 25x47x12 DIN 625 |
| 32 | 1 | 41321061 | Tube |
| 33 | 1 | 41321062 | Hatch of conveyor |
| 34 | 2 | 2422346 | Hexagon screw M12x25 ElZn 8.8 DIN 933 |
| 35 | 2 | 2534069 | Spring washer M12 ElZn DIN 127 |
| 36 | 2 | 41321066 | Pulley holder |
| 37 | 2 | 2957768 | Hexagon nipple GEK BSP 1/2" L15 ED |
| 38 | 1 | 2966105 | Winch 500 kg with brake and wire |
| 39 | 3 | 2422297 | Hexagon screw M10x25 ElZn 8.8 DIN 933 |
| 40 | 2 | 41201187 | Washer |
| 41 | 1 | 41321077 | Lock plate |
| 42 | 1 | 2556142 | Locking pin Ø10x40 |
| 43 | 2 | 2481609 | Hexagon nut M8 ElZn DIN 934 |
| 44 | 3 | 2422240 | Hexagon screw M8x16 ElZn 8.8 DIN 933 |
| 45 | 1 | 41321120 | Locking hook |
| 46 | 1 | 2483609 | Locking nut M8 ElZn DIN 985 |
| 47 | 2 | 2245011 | Pulley, plastic |
| 48 | 2 | 2422303 | Hexagon screw M10x40 ElZn 8.8 DIN 931 |
| 49 | 4 | 41121084 | Inlay in pulley |
| 50 | 1 | 41201374 | Tension spring Dt2,0 Dy15 L70 St Rød |
| 51 | 1 | 41321101 | Right bracket |
| 52 | 1 | 41321102 | Left bracket |
| 53 | 1 | 2957754 | Hexagon nipple GEK BSP 1/4" L10 ED |
| 54 | 1 | 2422301 | Hexagon screw M10x35 ElZn 8.8 DIN 933 |
| 55 | 2 | 2483613 | Locking nut M16 ElZn DIN 985 |
| 56 | 14 | 2531060 | Washer M10 ElZn DIN 125 |
| 57 | 36 | 2465196 | Hexagon screw Taptite with flange M6x10 ElZn 8.8 |
| 58 | 2 | 23311032 | Plastic bearing Ø39/48x15 |
| 59 | 1 | 2963105 | Roller chain 5/8" Sim 504 link galv. |
| 60 | 9 | 41321053 | Carrier |
| 61 | 18 | 2483607 | Locking nut M5 ElZn DIN 985 |
| 62 | 18 | 2422162 | Hexagon screw M5x12 ElZn 8.8 DIN 933 |
| 63 | 18 | 2531029 | Washer M5 ElZn DIN 125 |

# 006 Conveyor (page 1) VM320

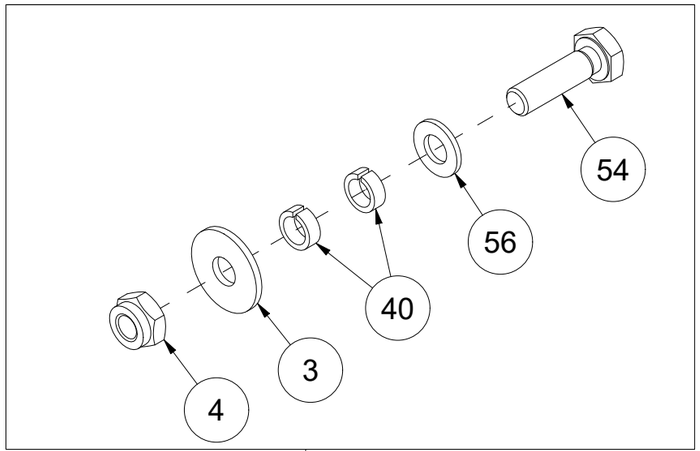


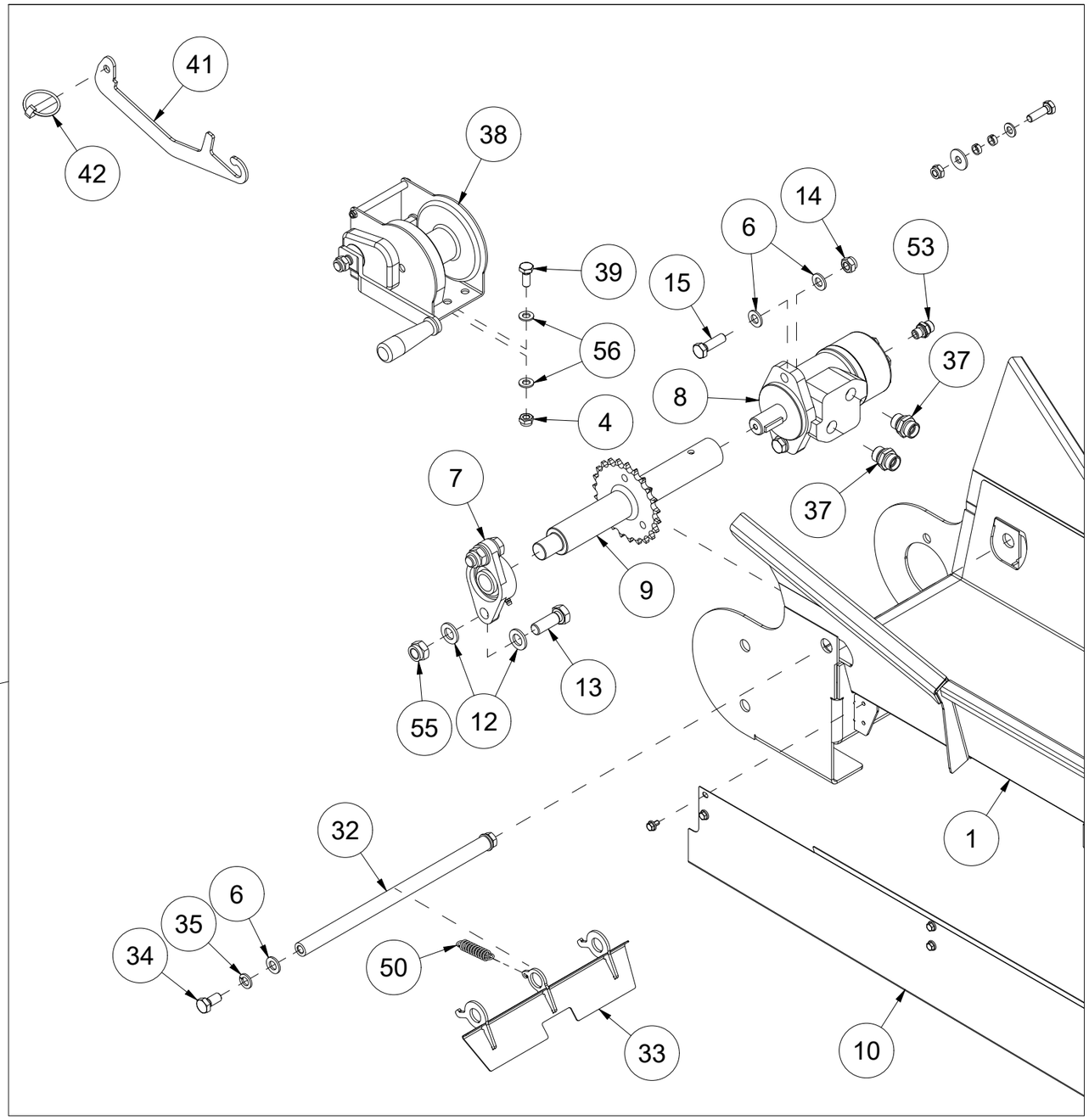



| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 1 | 41321046 | Transport conveyor, lower |
| 2 | 2 | 2344330 | Locking screw M10x25 ElZn 8.8 DIN 603 |
| 3 | 3 | 2533060 | Body washer M10 ElZn DIN 9021 |
| 4 | 10 | 2483610 | Locking nut M10 ElZn DIN 985 |
| 5 | 2 | 41151031 | Bearing washer |
| 6 | 8 | 2531069 | Washer M12 ElZn DIN 125 |
| 7 | 1 | 2954169 | Flange bearing UCFL 205 25mm |
| 8 | 1 | 2955513 | Hydraulic motor 315 ccm |
| 9 | 1 | 41321060 | Chain wheel shaft |
| 10 | 1 | 41321063 | Conveyor lower left side cover |
| 11 | 1 | 41321064 | Conveyor lower right side cover |
| 12 | 4 | 2531078 | Washer M16 ElZn DIN 125 |
| 13 | 2 | 2422491 | Hexagon screw M16x45 ElZn 8.8 DIN 933 |
| 14 | 2 | 2483611 | Locking nut M12 ElZn DIN 985 |
| 15 | 2 | 2422352 | Hexagon screw M12x40 ElZn 8.8 DIN 933 |
| 16 | 1 | 41321047 | Upper conveyor |
| 17 | 1 | 41321056 | Conveyor upper left side cover |
| 18 | 1 | 2935071 | Adhesive label Duun H60 |
| 19 | 2 | 2935034 | Adhesive label 90x48 Hanging ribbon |
| 20 | 2 | 2935088 | Adhesive label 90x48 Hand pinching hazard |
| 21 | 1 | 41321057 | Conveyor upper right side cover |
| 22 | 2 | 2912085 | Pressure spring Dt5,5 Di29 L200 St |
| 23 | 1 | 41321051 | Chain tensioner |
| 24 | 1 | 2422319 | Hexagon screw M10x130 ElZn 8.8 DIN 931 |
| 25 | 1 | 2481610 | Hexagon nut M10 ElZn DIN 934 |
| 26 | 1 | 41321052 | Chain wheel 5/8" Z19 Ø47,0 |
| 27 | 1 | 2553247 | Seeger ring I 47x2,0 DIN 472 |
| 28 | 1 | 41201082 | Shaft |
| 29 | 1 | 2422315 | Hexagon screw M10x90 ElZn 8.8 DIN 931 |
| 30 | 1 | 2553125 | Seeger ring A 25x1,2 DIN 471 |
| 31 | 2 | 2951124 | Ball bearing 6005 2RS 25x47x12 DIN 625 |
| 32 | 1 | 41321061 | Tube |
| 33 | 1 | 41321062 | Hatch of conveyor |
| 34 | 2 | 2422346 | Hexagon screw M12x25 ElZn 8.8 DIN 933 |
| 35 | 2 | 2534069 | Spring washer M12 ElZn DIN 127 |
| 36 | 2 | 41321066 | Pulley holder |
| 37 | 2 | 2957768 | Hexagon nipple GEK BSP 1/2" L15 ED |
| 38 | 1 | 2966105 | Winch 500 kg with brake and wire |
| 39 | 3 | 2422297 | Hexagon screw M10x25 ElZn 8.8 DIN 933 |
| 40 | 2 | 41201187 | Washer |
| 41 | 1 | 41321077 | Lock plate |
| 42 | 1 | 2556142 | Locking pin Ø10x40 |
| 43 | 2 | 2481609 | Hexagon nut M8 ElZn DIN 934 |
| 44 | 3 | 2422240 | Hexagon screw M8x16 ElZn 8.8 DIN 933 |
| 45 | 1 | 41321120 | Locking hook |
| 46 | 1 | 2483609 | Locking nut M8 ElZn DIN 985 |
| 47 | 2 | 2245011 | Pulley, plastic |
| 48 | 2 | 2422303 | Hexagon screw M10x40 ElZn 8.8 DIN 931 |
| 49 | 4 | 41121084 | Inlay in pulley |
| 50 | 1 | 41201374 | Tension spring Dt2,0 Dy15 L70 St Rød |
| 51 | 1 | 41321101 | Right bracket |
| 52 | 1 | 41321102 | Left bracket |
| 53 | 1 | 2957754 | Hexagon nipple GEK BSP 1/4" L10 ED |
| 54 | 1 | 2422301 | Hexagon screw M10x35 ElZn 8.8 DIN 933 |
| 55 | 2 | 2483613 | Locking nut M16 ElZn DIN 985 |
| 56 | 14 | 2531060 | Washer M10 ElZn DIN 125 |
| 57 | 36 | 2465196 | Hexagon screw Taptite with flange M6x10 ElZn 8.8 |
| 58 | 2 | 23311032 | Plastic bearing Ø39/48x15 |
| 59 | 1 | 2963105 | Roller chain 5/8" Sim 504 link galv. |
| 60 | 9 | 41321053 | Carrier |
| 61 | 18 | 2483607 | Locking nut M5 ElZn DIN 985 |
| 62 | 18 | 2422162 | Hexagon screw M5x12 ElZn 8.8 DIN 933 |
| 63 | 18 | 2531029 | Washer M5 ElZn DIN 125 |

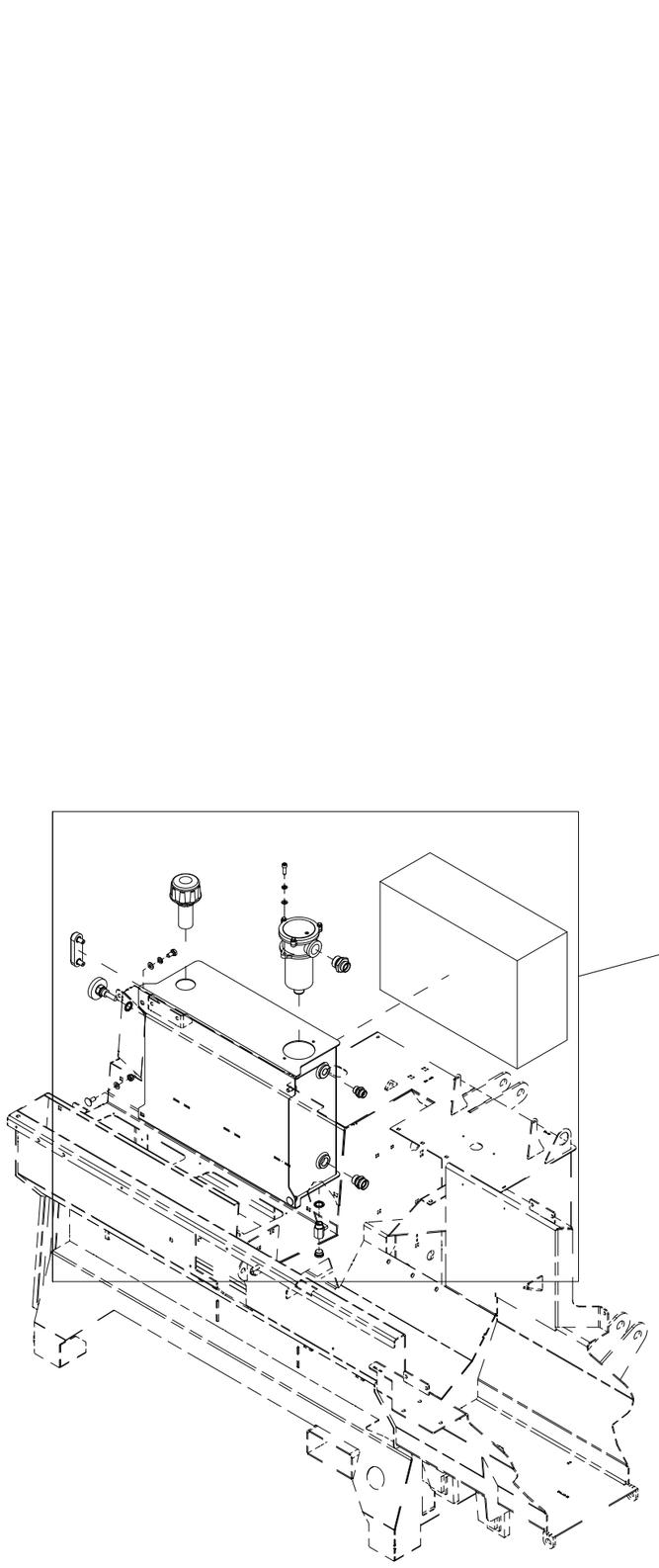
# 006 Conveyor (page 3) VM320

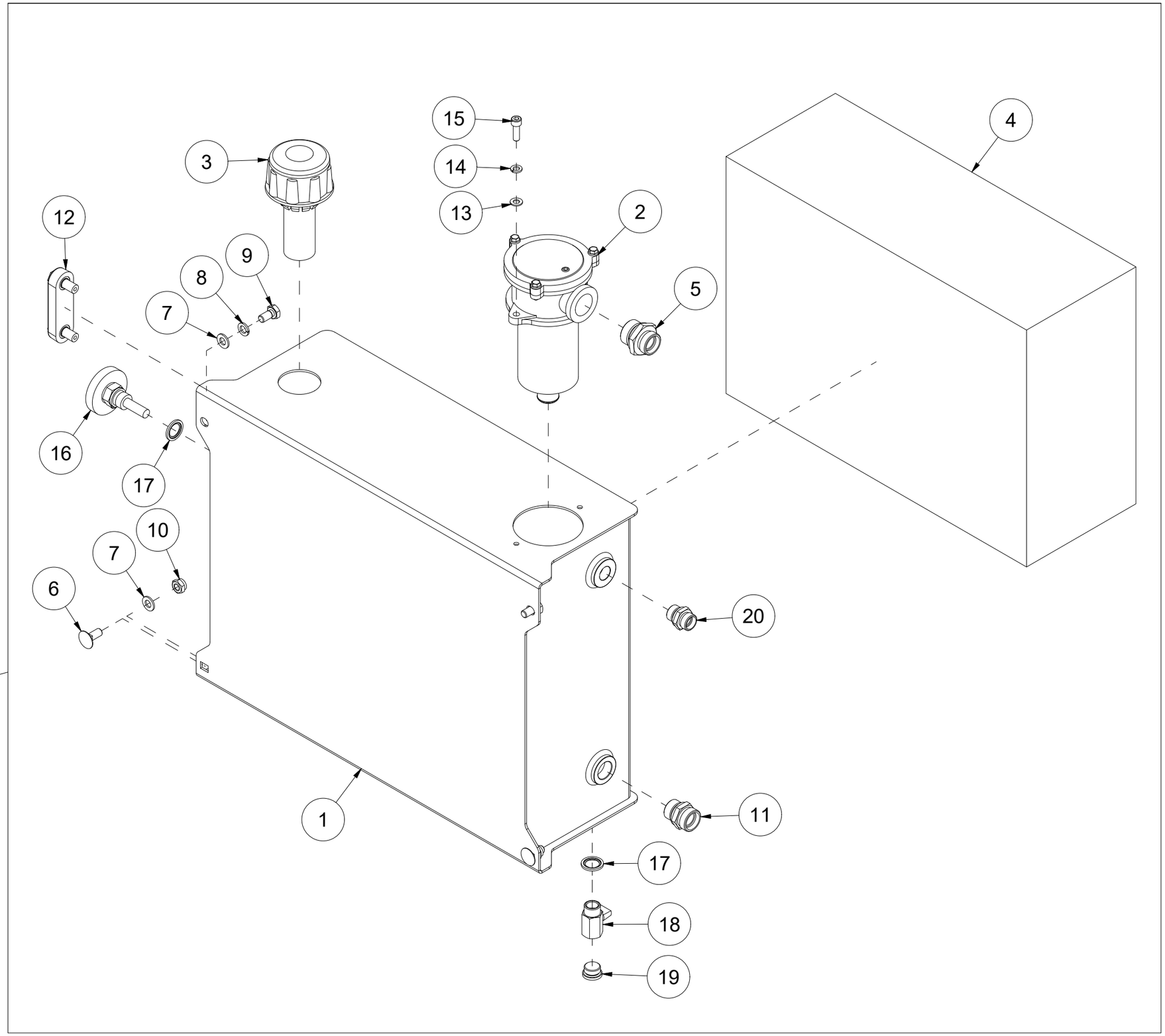


| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 1 | 41321046 | Transport conveyor lower |
| 2 | 2 | 2344330 | Locking screw M10x25 ElZn 8.8 DIN 603 |
| 3 | 3 | 2533060 | Body washer M10 ElZn DIN 9021 |
| 4 | 10 | 2483610 | Locking nut M10 ElZn DIN 985 |
| 5 | 2 | 41151031 | Bearing washer |
| 6 | 8 | 2531069 | Washer M12 ElZn DIN 125 |
| 7 | 1 | 2954169 | Flange bearing UCFL 205 25mm |
| 8 | 1 | 2955513 | Hydraulic motor 315 ccm |
| 9 | 1 | 41321060 | Chain wheel shaft |
| 10 | 1 | 41321063 | Conveyor lower left side cover |
| 11 | 1 | 41321064 | Conveyor lower right side cover |
| 12 | 4 | 2531078 | Washer M16 ElZn DIN 125 |
| 13 | 2 | 2422491 | Hexagon screw M16x45 ElZn 8.8 DIN 933 |
| 14 | 2 | 2483611 | Locking nut M12 ElZn DIN 985 |
| 15 | 2 | 2422352 | Hexagon screw M12x40 ElZn 8.8 DIN 933 |
| 16 | 1 | 41321047 | Upper conveyor |
| 17 | 1 | 41321056 | Conveyor upper left side cover |
| 18 | 1 | 2935071 | Adhesive label Duun H60 |
| 19 | 2 | 2935034 | Adhesive label 90x48 Hanging ribbon |
| 20 | 2 | 2935088 | Adhesive label 90x48 Hand pinching hazard |
| 21 | 1 | 41321057 | Conveyor upper right side cover |
| 22 | 2 | 2912085 | Pressure spring Dt5,5 Di29 L200 St |
| 23 | 1 | 41321051 | Chain tensioner |
| 24 | 1 | 2422319 | Hexagon screw M10x130 ElZn 8.8 DIN 931 |
| 25 | 1 | 2481610 | Hexagon nut M10 ElZn DIN 934 |
| 26 | 1 | 41321052 | Chain wheel 5/8" Z19 Ø47,0 |
| 27 | 1 | 2553247 | Seeger ring I 47x2,0 DIN 472 |
| 28 | 1 | 41201082 | Shaft |
| 29 | 1 | 2422315 | Hexagon screw M10x90 ElZn 8.8 DIN 931 |
| 30 | 1 | 2553125 | Seeger ring A 25x1,2 DIN 471 |
| 31 | 2 | 2951124 | Ball bearing 6005 2RS 25x47x12 DIN 625 |
| 32 | 1 | 41321061 | Tube |
| 33 | 1 | 41321062 | Hatch of conveyor |
| 34 | 2 | 2422346 | Hexagon screw M12x25 ElZn 8.8 DIN 933 |
| 35 | 2 | 2534069 | Spring washer M12 ElZn DIN 127 |
| 36 | 2 | 41321066 | Pulley holder |
| 37 | 2 | 2957768 | Hexagon nipple GEK BSP 1/2" L15 ED |
| 38 | 1 | 2966105 | Winch 500 kg with brake and wire |
| 39 | 3 | 2422297 | Hexagon screw M10x25 ElZn 8.8 DIN 933 |
| 40 | 2 | 41201187 | Washer |
| 41 | 1 | 41321077 | Lock plate |
| 42 | 1 | 2556142 | Locking pin Ø10x40 |
| 43 | 2 | 2481609 | Hexagon nut M8 ElZn DIN 934 |
| 44 | 3 | 2422240 | Hexagon screw M8x16 ElZn 8.8 DIN 933 |
| 45 | 1 | 41321120 | Locking hook |
| 46 | 1 | 2483609 | Locking nut M8 ElZn DIN 985 |
| 47 | 2 | 2245011 | Pulley, plastic |
| 48 | 2 | 2422303 | Hexagon screw M10x40 ElZn 8.8 DIN 931 |
| 49 | 4 | 41121084 | Inlay in pulley |
| 50 | 1 | 41201374 | Tension spring Dt2,0 Dy15 L70 St Rød |
| 51 | 1 | 41321101 | Right bracket |
| 52 | 1 | 41321102 | Left bracket |
| 53 | 1 | 2957754 | Hexagon nipple GEK BSP 1/4" L10 ED |
| 54 | 1 | 2422301 | Hexagon screw M10x35 ElZn 8.8 DIN 933 |
| 55 | 2 | 2483613 | Locking nut M16 ElZn DIN 985 |
| 56 | 14 | 2531060 | Washer M10 ElZn DIN 125 |
| 57 | 36 | 2465196 | Hexagon screw Taptite with flange M6x10 ElZn 8.8 |
| 58 | 2 | 23311032 | Plastic bearing Ø39/48x15 |
| 59 | 1 | 2963105 | Roller chain 5/8" Sim 504 link galv. |
| 60 | 9 | 41321053 | Carrier |
| 61 | 18 | 2483607 | Locking nut M5 ElZn DIN 985 |
| 62 | 18 | 2422162 | Hexagon screw M5x12 ElZn 8.8 DIN 933 |
| 63 | 18 | 2531029 | Washer M5 ElZn DIN 125 |

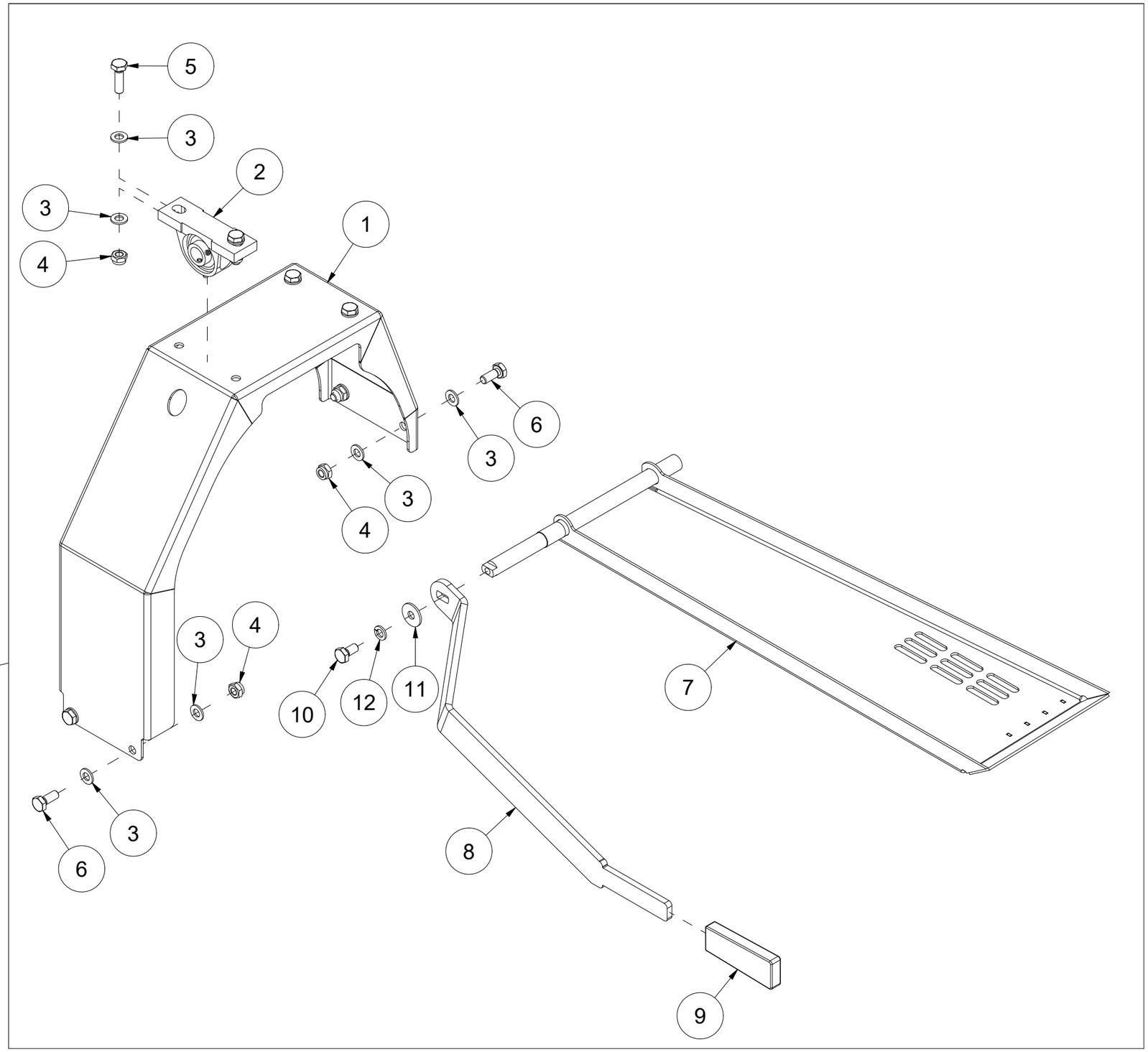
# 007 Hydraulic tank VM320

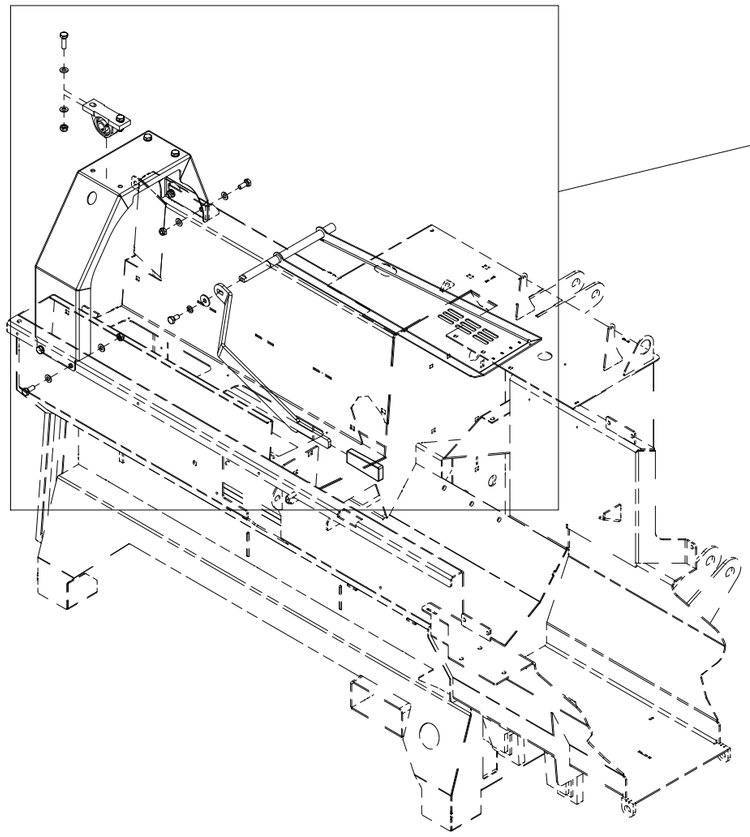




| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 1 | 41321004 | Hydraulic tank |
| 2 | 1 | 2251064 | Return filter |
| 3 | 1 | 2931018 | Filling cap |
| 4 | 1 | 41321068 | Hydraulic oil |
| 5 | 1 | 2957781 | Hexagon nipple GEK BSP 1" L22 ED |
| 6 | 2 | 2344330 | Locking screw M10x25 ElZn 8.8 DIN 603 |
| 7 | 4 | 2531060 | Washer M10 ElZn DIN 125 |
| 8 | 2 | 2534060 | Spring washer M10 ElZn DIN 127 |
| 9 | 2 | 2422295 | Hexagon screw M10x20 ElZn 8.8 DIN 933 |
| 10 | 2 | 2483610 | Locking nut M10 ElZn DIN 985 |
| 11 | 1 | 2957773 | Hexagon nipple GEK BSP 3/4" L22 ED |
| 12 | 1 | 2957821 | Sight glass M12 L-76mm |
| 13 | 2 | 2531047 | Washer M8 ElZn DIN 125 |
| 14 | 2 | 2534047 | Spring washer M8 ElZn DIN 127 |
| 15 | 2 | 2472315 | Unbraco cylinder screw M8x25 ElZn DIN 912 |
| 16 | 1 | 2957825 | Thermometer |
| 17 | 2 | 2957861 | Hydraulic gasket 1/2" |
| 18 | 1 | 2957601 | Ball valve mini 1/2"in/out thread |
| 19 | 1 | 2957421 | Plug 1/2" m/Gasked bross chrome |
| 20 | 1 | 2957768 | Hexagon nipple GEK BSP 1/2" L15 ED |

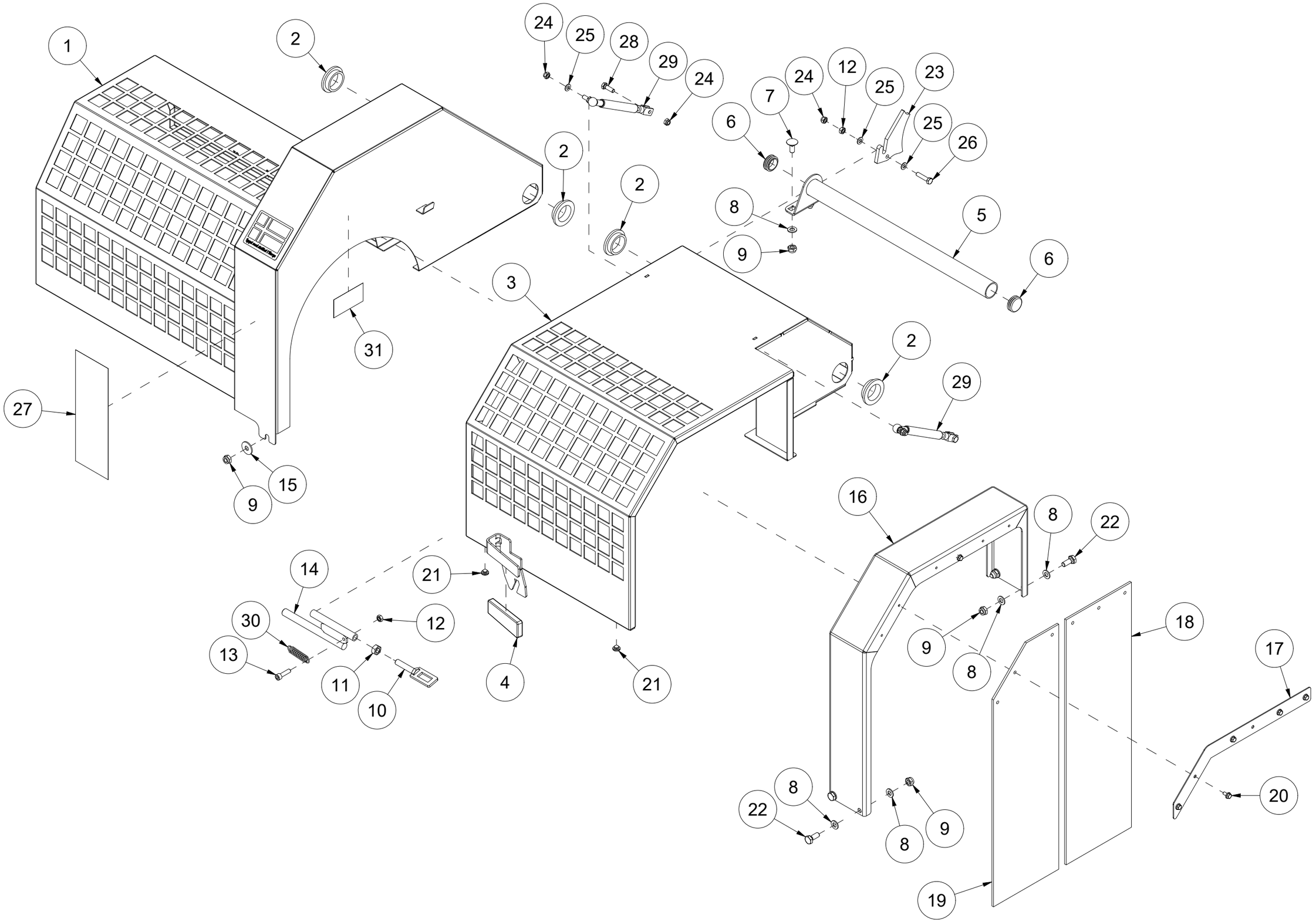
# 008 Log holder VM320



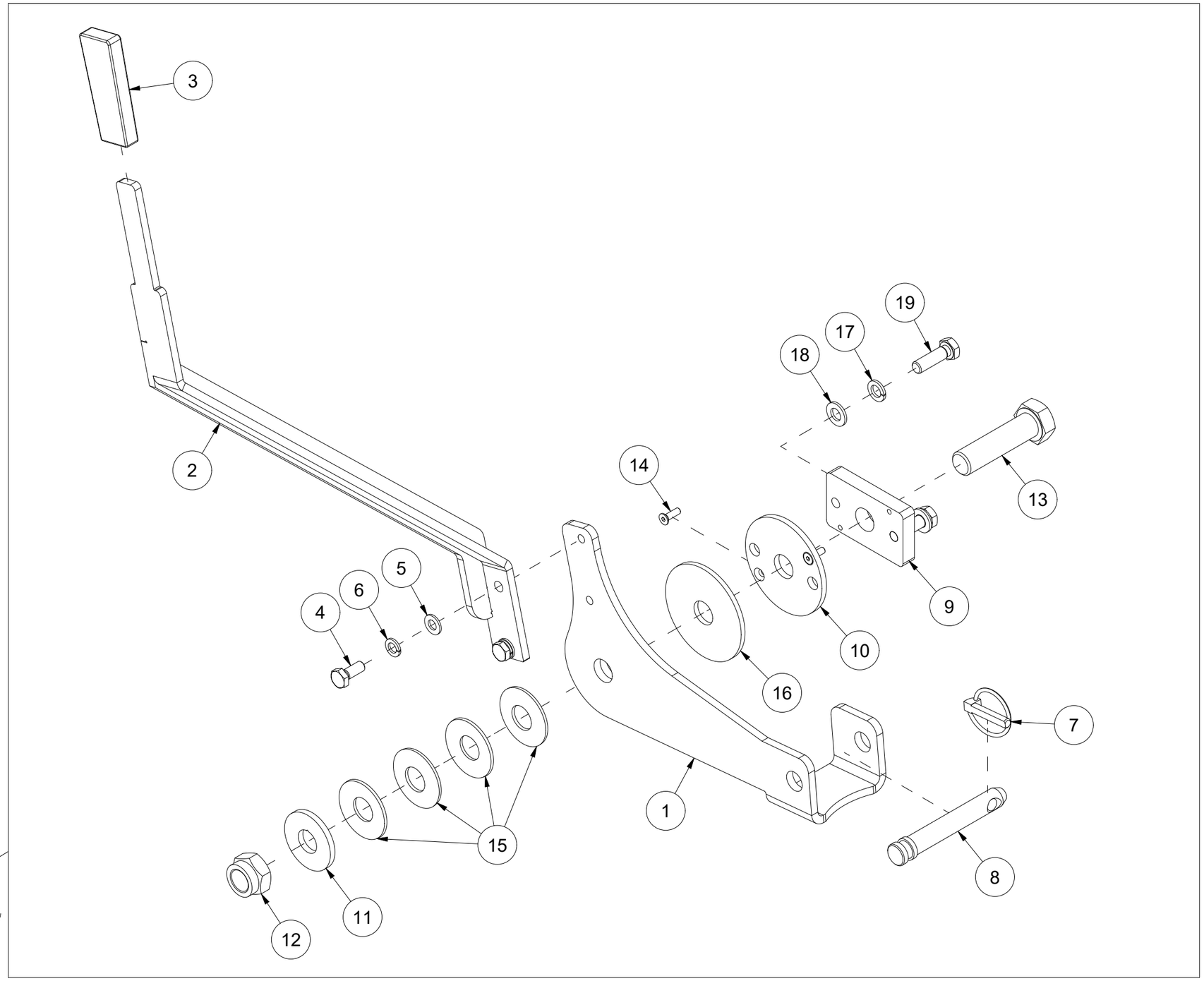
| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 1 | 41321023 | Bracket log holder |
| 2 | 2 | 2954204 | Foot bearing UCP 204 20mm |
| 3 | 16 | 2531060 | Washer M10 ElZn DIN 125 |
| 4 | 8 | 2483610 | Locking nut M10 ElZn DIN 985 |
| 5 | 4 | 2422301 | Hexagon screw M10x35 ElZn 8.8 DIN 933 |
| 6 | 4 | 2422297 | Hexagon screw M10x25 ElZn 8.8 DIN 933 |
| 7 | 1 | 41321024 | Log holder |
| 8 | 1 | 41321025 | Log holder handle |
| 9 | 1 | 2245047 | Plastic handle |
| 10 | 1 | 2422295 | Hexagon screw M10x20 ElZn 8.8 DIN 933 |
| 11 | 1 | 2533060 | Body washer M10 ElZn DIN 9021 |
| 12 | 1 | 2534060 | Spring washer M10 ElZn DIN 127 |

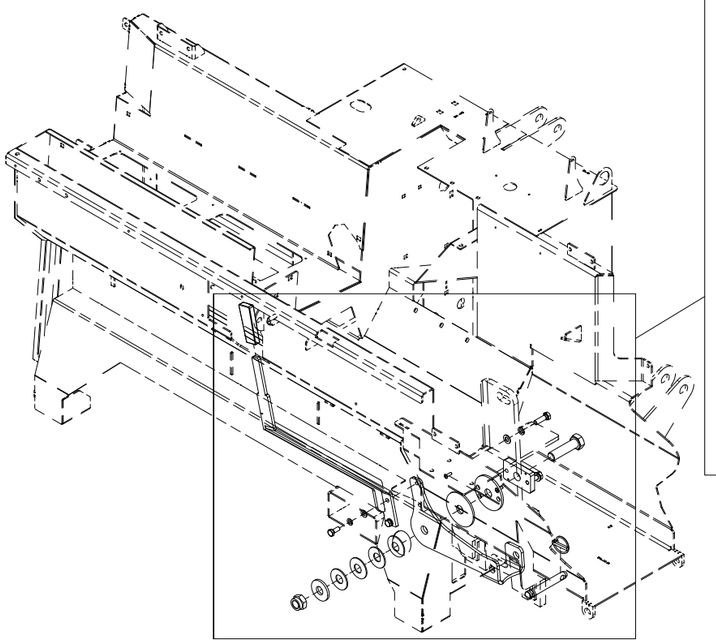
# 009 Cover VM320



| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 1 | 41321022 | Sword cover |
| 2 | 4 | 23311032 | Plastic bearing Ø39/48x15 |
| 3 | 1 | 41321026 | Cover |
| 4 | 1 | 2245062 | Plastic handle |
| 5 | 1 | 41321027 | Bearing cover |
| 6 | 2 | 2245069 | End plug Ø35 interior |
| 7 | 2 | 2344330 | Locking screw M10x25 ElZn 8.8 DIN 603 |
| 8 | 10 | 2531060 | Washer M10 ElZn DIN 125 |
| 9 | 7 | 2483610 | Locking nut M10 ElZn DIN 985 |
| 10 | 1 | 41301069 | Adjustment locking mechanism |
| 11 | 1 | 2481611 | Hexagon nut M12 ElZn DIN 934 |
| 12 | 2 | 2481609 | Hexagon nut M8 ElZn DIN 934 |
| 13 | 1 | 2477248 | Unbrako cylinder screw M8x30 ElZn DIN 912 |
| 14 | 1 | 41321069 | Cover lock |
| 15 | 1 | 2533060 | Body washer M10 ElZn DIN 9021 |
| 16 | 1 | 41321081 | Bracket |
| 17 | 1 | 41321082 | Clamp strip |
| 18 | 1 | 41321083 | Curtain |
| 19 | 1 | 41321084 | Curtain |
| 20 | 6 | 2451197 | Hexagon screw with flange M6x12 ElZn 8.8 DIN6921 |
| 21 | 2 | 2225107 | Rubber plug ø 7,5mm |
| 22 | 4 | 2422297 | Hexagon screw M10x25 ElZn 8.8 DIN 933 |
| 23 | 1 | 41321079 | Cover support |
| 24 | 5 | 2483609 | Locking nut M8 ElZn DIN 985 |
| 25 | 4 | 2531047 | Washer M8 ElZn DIN 125 |
| 26 | 1 | 2422250 | Hexagon screw M8x35 ElZn 8.8 DIN 931 |
| 27 | 1 | 2935146 | Fire wood processor 95x290mm 400RPM |
| 28 | 2 | 2422246 | Hexagon screw M8x25 ElZn 8.8 DIN 933 |
| 29 | 2 | 2915112 | Gas spring L265 SL80 400N Kule M8 - Gaffel Ø8 |
| 30 | 1 | 41201374 | Extension spring Dt2,0 Dy15 L70 St Rød |
| 31 | 1 | 2935088 | Adhesive label 90x48 Hand pinch hazard |

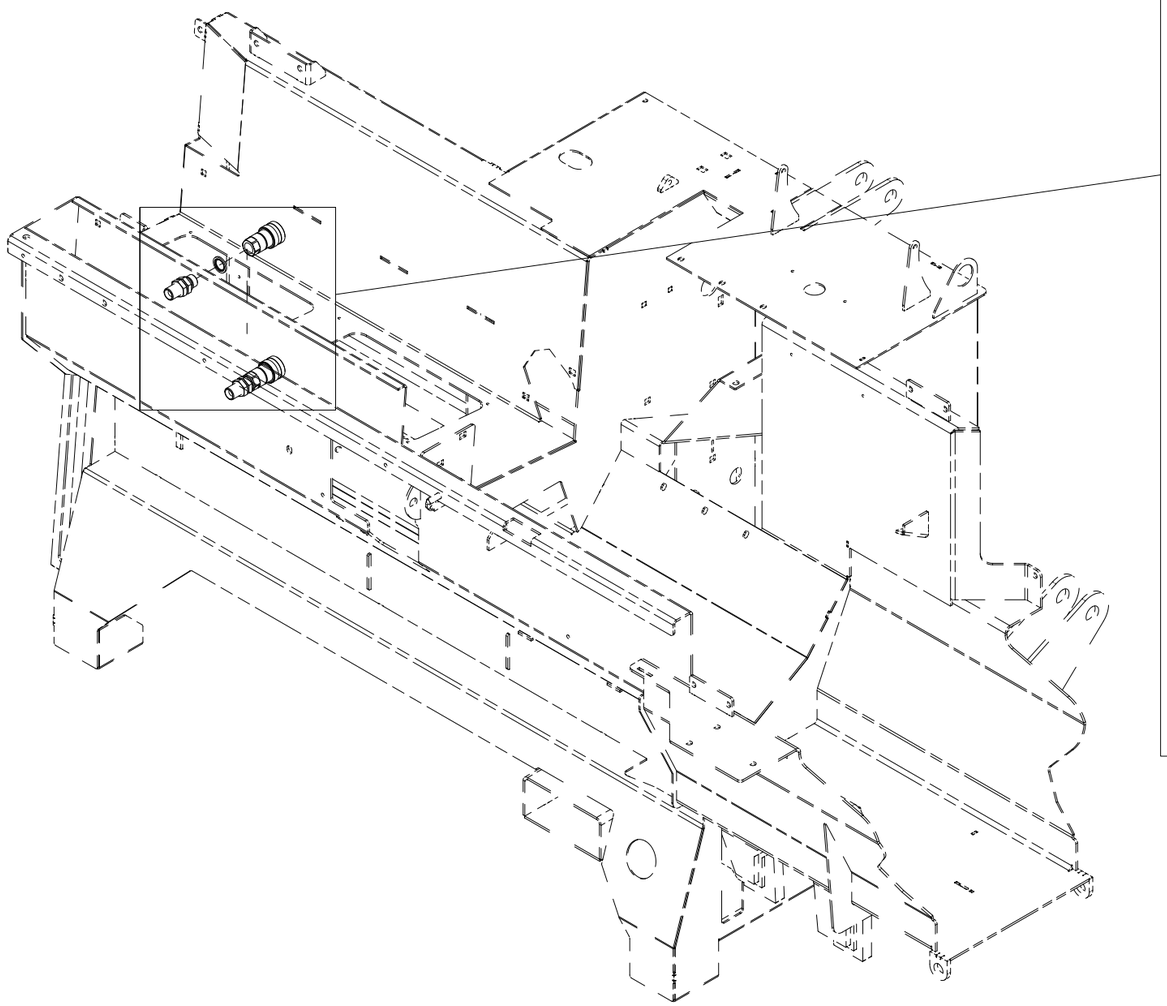
# 010 Knife lift VM320

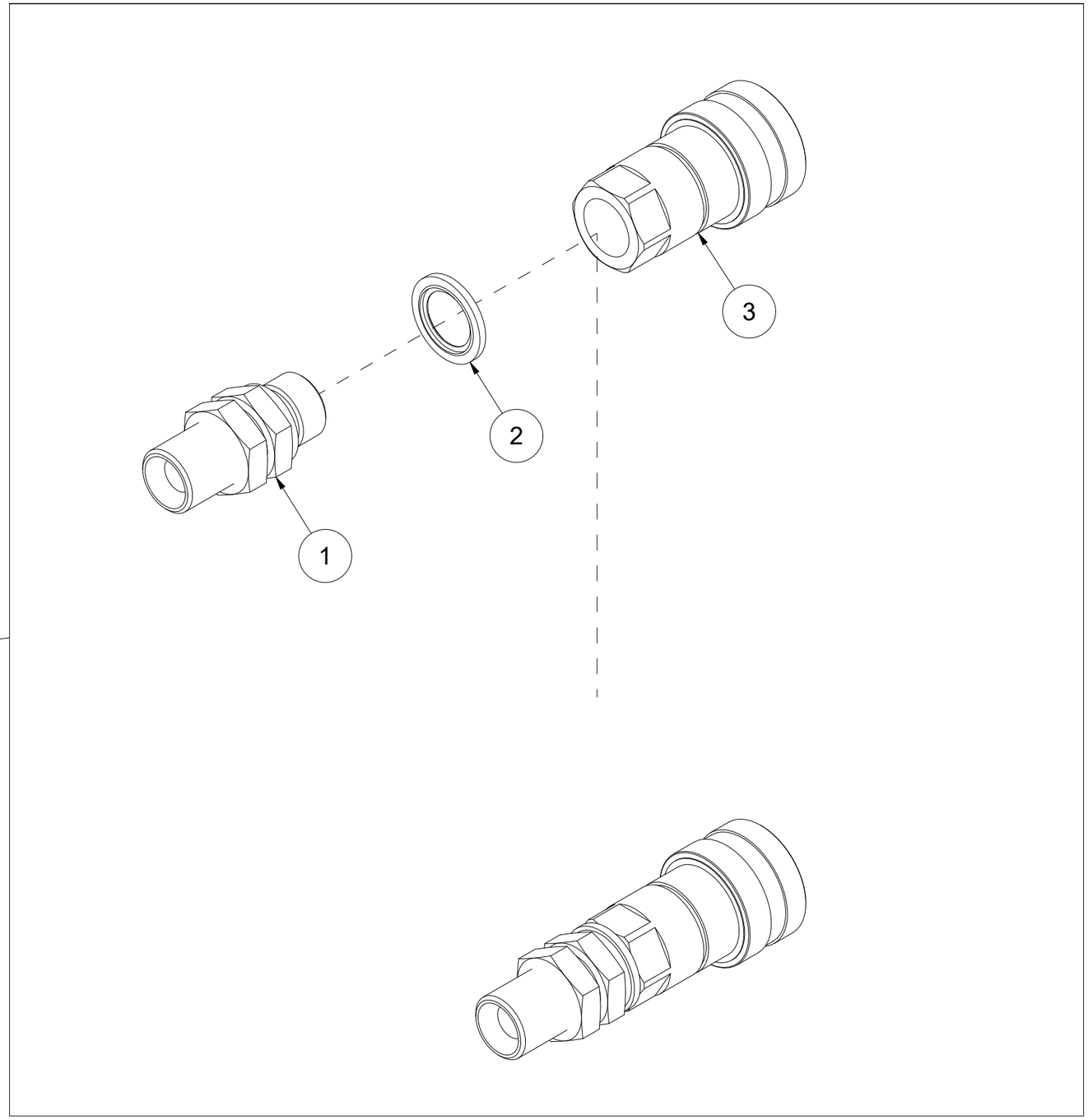


| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 1 | 41311038 | Lifting arm, manual |
| 2 | 1 | 41311039 | Manual knife lever |
| 3 | 1 | 2245047 | Plastic handle |
| 4 | 2 | 2422297 | Hexagon screw M10x25 ElZn 8.8 DIN 933 |
| 5 | 2 | 2531060 | Washer M10 ElZn DIN 125 |
| 6 | 2 | 2534060 | Spring washer M10 ElZn DIN 127 |
| 7 | 1 | 2556142 | Locking pin Ø10x40 |
| 8 | 1 | 2526322 | Top strut bolt cat. 1 Ø19x97 |
| 9 | 1 | 41311134 | Bracket |
| 10 | 1 | 41311133 | Installation bracket |
| 11 | 1 | 41311071 | Washer Ø24/60x6 |
| 12 | 1 | 2483617 | Locking nut M24 ElZn DIN 985 |
| 13 | 1 | 2422656 | Hexagon screw M24x90 ElZn 8.8 DIN 931 |
| 14 | 2 | 2472205 | Unbrako countersink head screw M6x20 St 10.9 DIN 7991 |
| 15 | 4 | 2914260 | Plate spring 60x25,5-4,65-3 |
| 16 | 1 | 41311070 | Clutch plate |
| 17 | 2 | 2534069 | Spring washer M12 ElZn DIN 127 |
| 18 | 2 | 2531069 | Washer M12 ElZn DIN 125 |
| 19 | 2 | 2422352 | Hexagon screw M12x40 ElZn 8.8 DIN 933 |

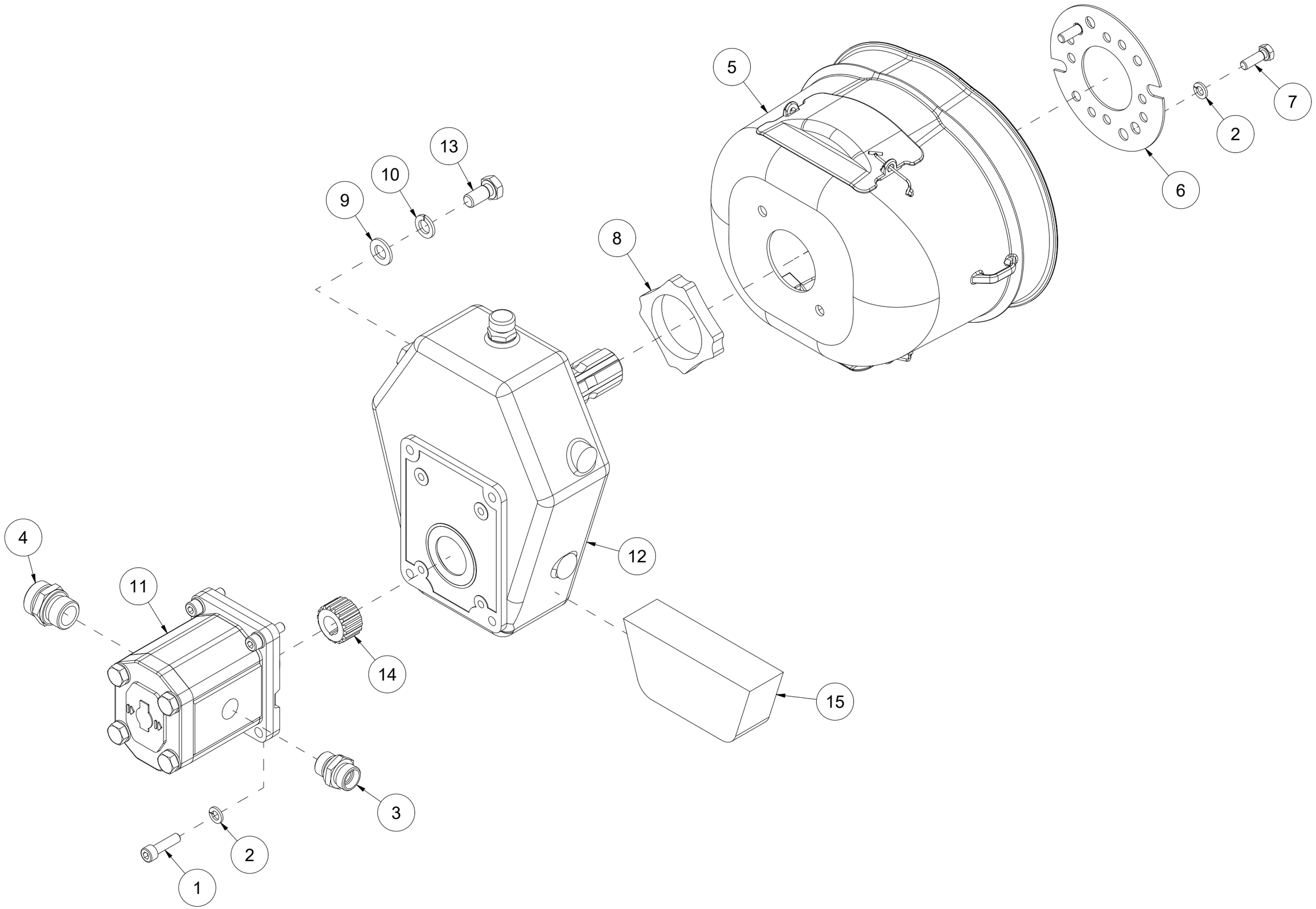
# 011 Outlet for log rack VM320





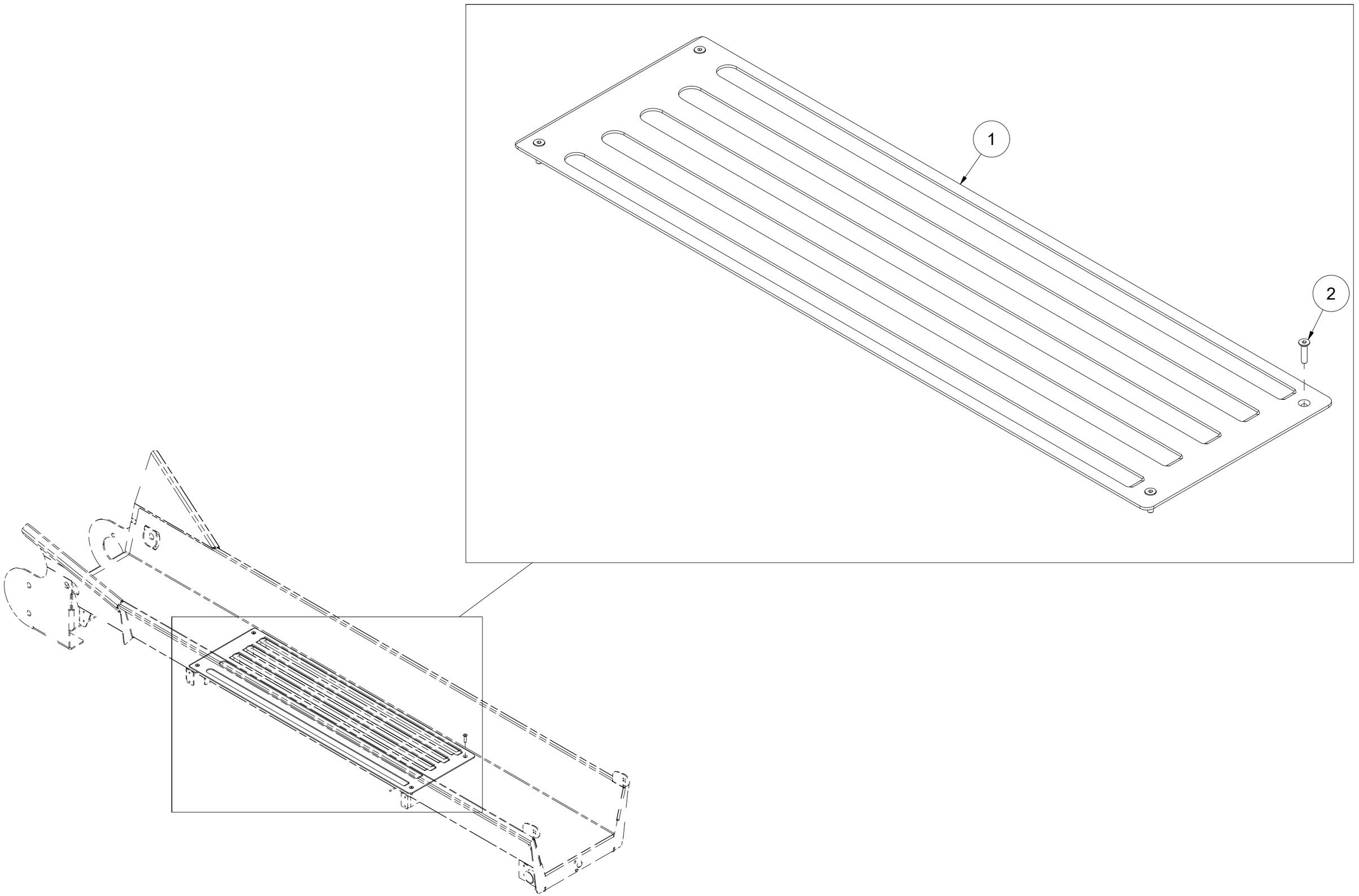
| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 2 | 2957804 | Bulkhead bushing 1/2" BSP |
| 2 | 2 | 2957861 | Hydraulic gasket 1/2" |
| 3 | 2 | 2957858 | Quick coupling 1/2" female |

# 012 Gearbox and pump VM320



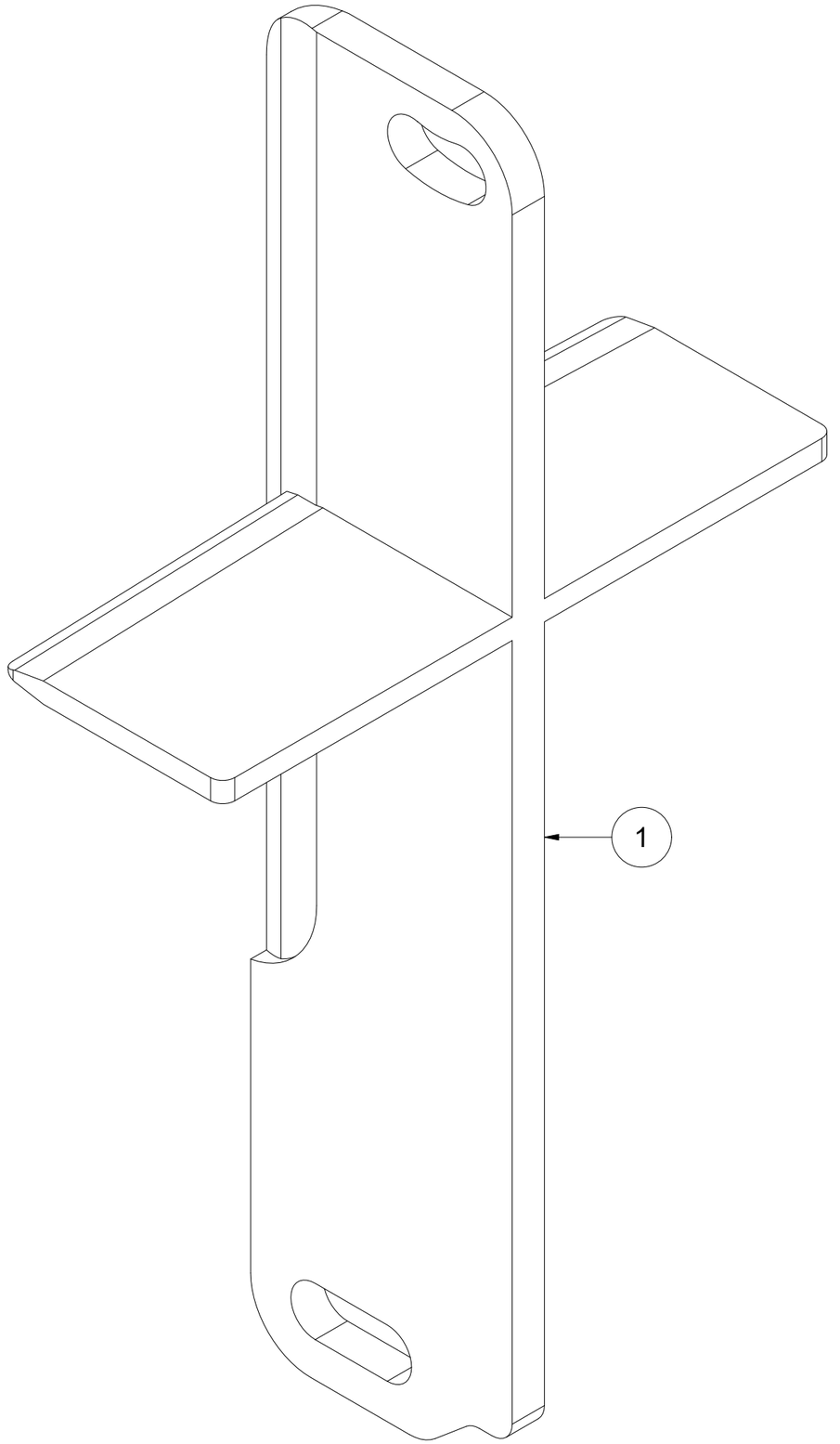
| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 4 | 2477248 | Unbrako cylinder screw M8x30 ElZn DIN 912 |
| 2 | 6 | 2534047 | Washer M8 ElZn DIN 127 |
| 3 | 1 | 2957768 | Hexagon nipple GEK BSP 1/2" L15 ED |
| 4 | 1 | 2957773 | Hexagon nipple GEK BSP 3/4" L22 ED |
| 5 | 1 | 41201267 | Protective funnel |
| 6 | 1 | 31231079 | Fixing plate for protective |
| 7 | 2 | 2422246 | Hexagon screw M8x25 ElZn 8.8 DIN 933 |
| 8 | 1 | 41201266 | Protective plate |
| 9 | 4 | 2531069 | Washer M12 ElZn DIN 125 |
| 10 | 4 | 2534069 | Spring washer M12 ElZn DIN 127 |
| 11 | 1 | 2955549 | Cog wheel pump, single 23 |
| 12 | 1 | 2961009 | Gearbox 1:3,8 |
| 13 | 4 | 2422346 | Hexagon screw M12x25 ElZn 8.8 DIN 933 |
| 14 | 1 | 2961200 | Spline for gearbox ML52 |
| 15 | 1 | 41321114 | Gearbox oil |

# 014 Conveyor separate grate VM320



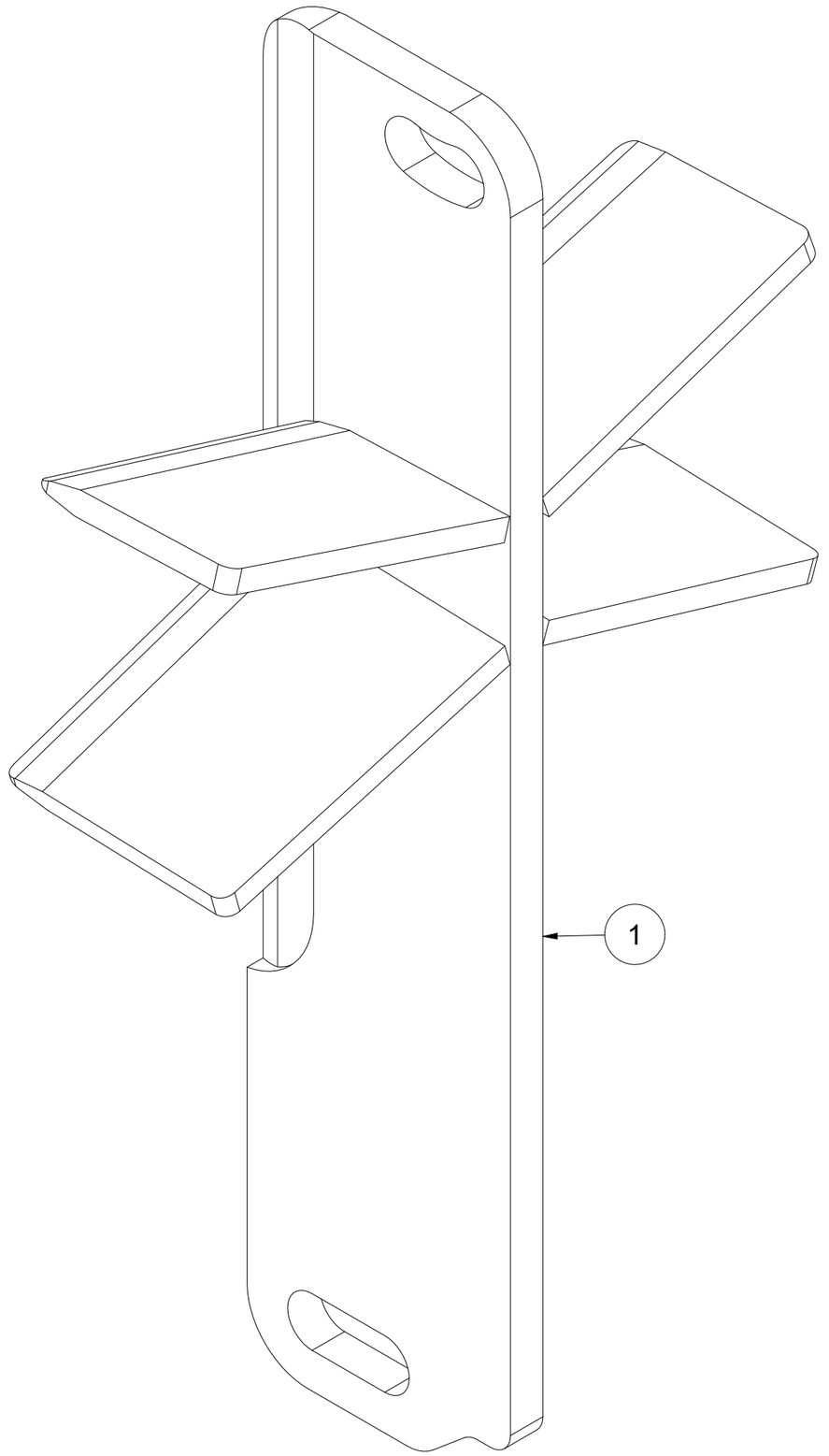
| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 1 | 41321140 | Separate grate |
| 2 | 4 | 2472206 | Unbrako countersunk head screw M6x25 ElZn DIN 7991 |

# 015 4-parts splitting knife VM320



| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 1 | 41321005 | 4-parts splitting knife |

# 016 6-parts splitting knife VM320



| Pos | Qty | Article no | Designation |
|---|---|---|---|
| 1 | 1 | 41321113 | 6-parts splitting knife |